

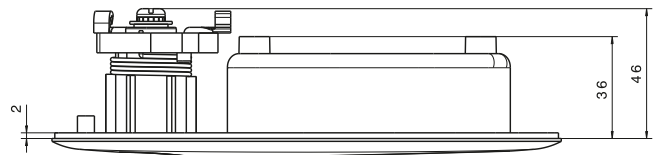
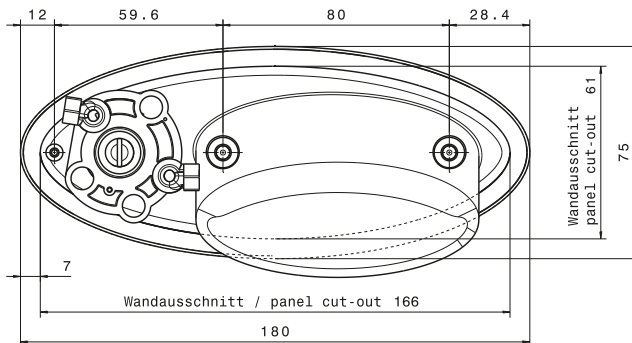
Stau- und Wartungsraumverschlüsse Stowage compartment and maintenance space locks

HAPPICH GmbH

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www.happich.de



602 0711

ZSB Griffmulde für Betätigung / Drehfallenschloss

mit EPDM-Stanzdichtung
 vorgerichtet ohne Zylinder
 Kunststoff, schwarz
 123 g/St.

VE 10 St.

Gesondert bestellen:
 Schließzylinder und Schlüssel siehe Seite 4 oder 5
 Drehfallenschloss 600 0662 / 0663,
 Schließzapfen 600 0664,
 Verbindungsstange 600 0609 / 0610

602 0711

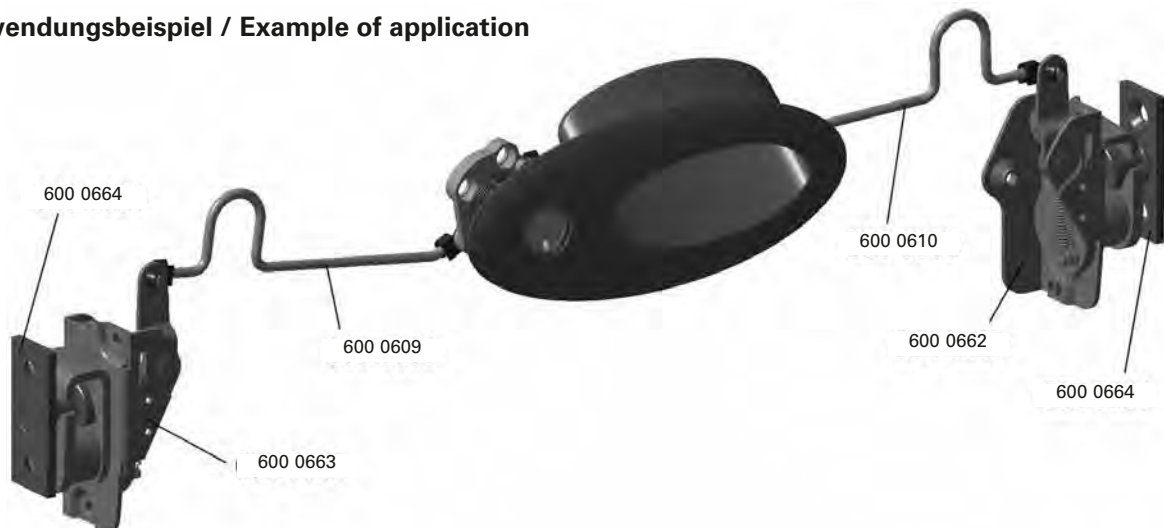
Recessed handle assembly for rotary catch lock / actuation

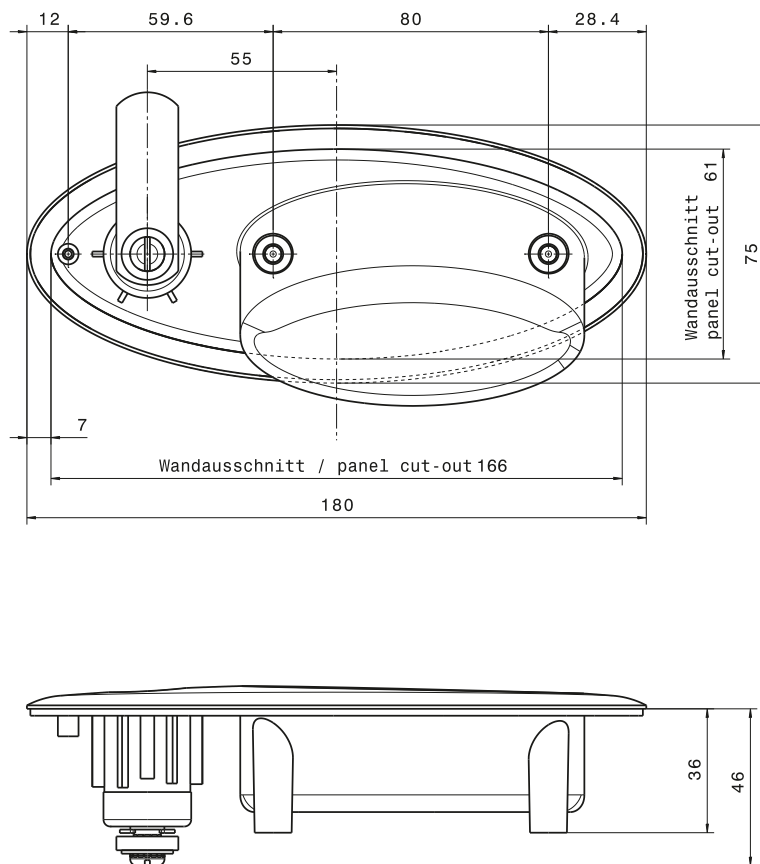
with stamped EPDM gasket
 designed for locking system but without cylinders
 plastic, black
 123 g/each

S.U. 10

Order separately:
 Locking cylinder and key refer to page 4 or 5
 Rotary catch lock 600 0662 / 0663,
 Striker pin 600 0664,
 Connecting rod 600 0609 / 0610

Anwendungsbeispiel / Example of application





602 0712

ZSB Griffmulde für Betätigung / Vorreiber

mit EPDM-Stanzdichtung
vorgefertigt ohne Zylinder
Kunststoff, schwarz
90 g/St.

VE 10 St.

Gesondert bestellen:
Schließzylinder und Schlüssel siehe Seite 4 oder 5
Vorreiber 602 0326-0339 / 602 0341

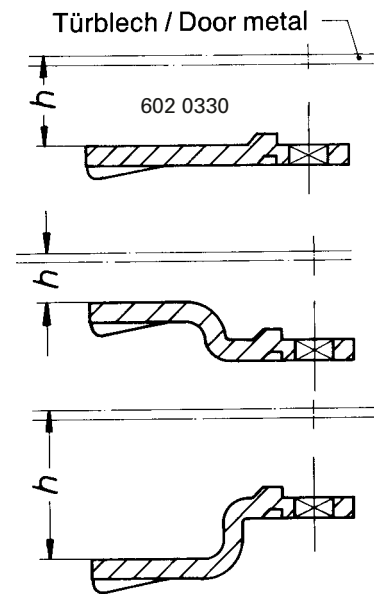
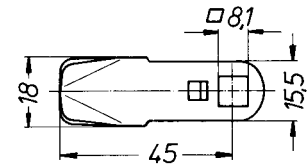
602 0712

Recessed handle assembly for sash lock actuation

with stamped EPDM gasket
designed for locking system but without cylinder
plastic, black
90 g/each

S.U. 10

Order separately:
locking cylinder and key refer to page 4 or 5
Sash locks 602 0326-0339 / 602 0341



Zunge für Drehriegel

in Verbindung mit ZSB Griffmulde 602 0712
 Stahl verzinkt, chromatiert
 33 g/St.

VE 10 St

h=	Art.-Nr.
6 mm	602 0326
10 mm	602 0327
13 mm	602 0328
16 mm	602 0329
18 mm	602 0330
20 mm	602 0331
22 mm	602 0332
24 mm	602 0333
25 mm	602 0334
28 mm	602 0335
30 mm	602 0336
32 mm	602 0337
34 mm	602 0338
35 mm	602 0339
45 mm	602 0341

Bei Serienbedarf weitere Vorreiberabstände auf Anfrage.

Tongue for rotary latch

in connection with recessed handle assembly 602 0712
 Zinc-plated and chromated steel
 33 g/each

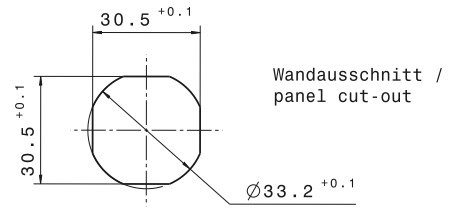
S.U. 10

h=	Part No.
6 mm	602 0326
10 mm	602 0327
13 mm	602 0328
16 mm	602 0329
18 mm	602 0330
20 mm	602 0331
22 mm	602 0332
24 mm	602 0333
25 mm	602 0334
28 mm	602 0335
30 mm	602 0336
32 mm	602 0337
34 mm	602 0338
35 mm	602 0339
45 mm	602 0341

Further sash lock height dimensions available on request for series requirements.



Wandausschnitt
panel cut-out:



600 0659

ZSB Drucktastenschloss

vorgerichtet mit Zylinder
Druckknopf: GD Zn, verchromt
Anbauteile: Stahl verzinkt, chromatiert
325 g/St

VE 1 St.

Gesondert bestellen:
Drehfallenschloss 600 0662 / 0663
Schließzapfen 600 0664
Verbindungsstange 600 0488
Schlüssel und Zylinder siehe Seite 4 oder 5.

600 0659

Push-button lock

for use with code cylinders
Push-button: Chrome-plated zinc pressure die-cast
Ancillary parts: Zinc-plated, chromated steel
325 g/each

S.U. 1

Order separately:
Rotary catch lock 600 0662 / 0663
Striker pin 600 0664
Connecting rod 600 0488
locking cylinder and key refer to page 4 or 5.



600 0661

Abdeckung für Drucktastenschloss

Deckel, federunterstützt
Polyamid verstärkt, schwarz
UV-beständig
20 g/St

VE 10 St.



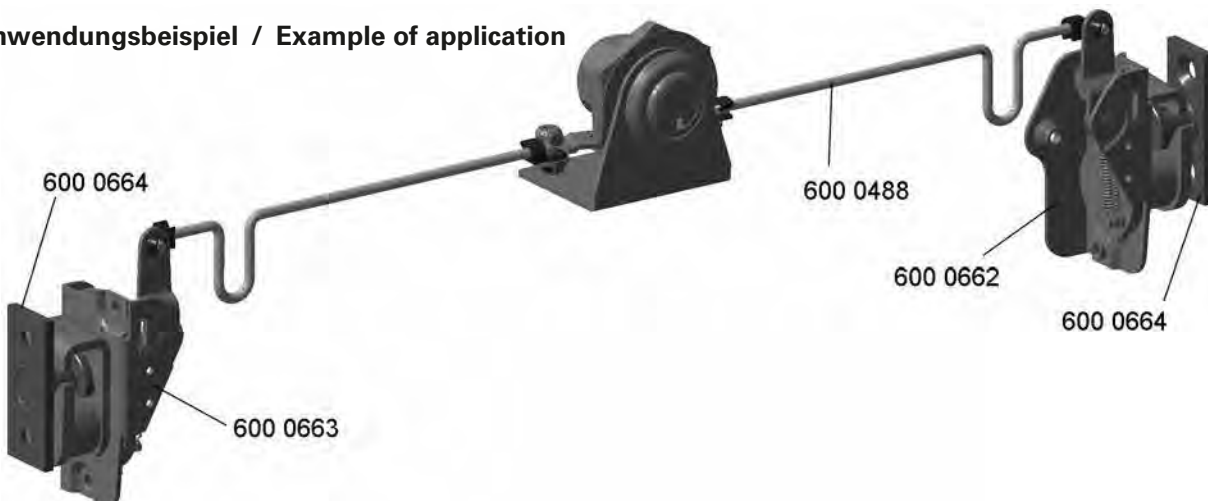
600 0661

Cover for push-button lock

Flap, spring-loaded
Reinforced black polyamide
UV-stabilized
20 g/each

S.U. 10

Anwendungsbeispiel / Example of application





600 F259

ZSB Drucktastenschloss

vorgerichtet ohne Zylinder
 Druckknopf: GDZn, verchromt
 Anbauteile: Stahl verzinkt, chromatiert
 28 g/St

VE 1 St.

Gesondert bestellen:
 Drehfallenschloss 600 0662 / 0663
 Schließzapfen 600 0664
 Verbindungsstange 600 0488
 Schlüssel und Zylinder siehe Seite 4 oder 5.

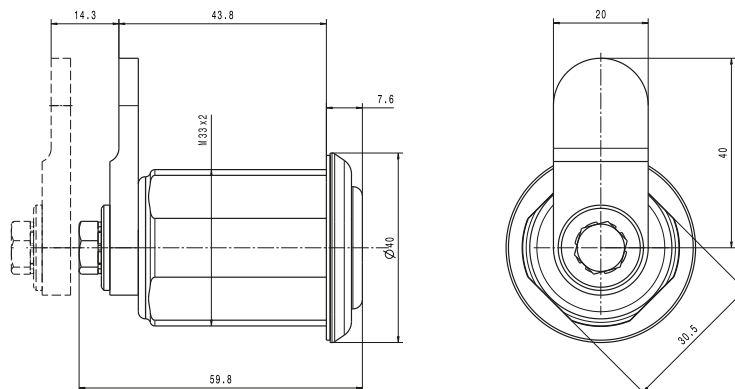
600 F259

Push-button lock

designed for locking system but without cylinder
 Push-Button: Chrome-plated zinc pressure die-cast
 Ancillary parts: Zinc-plated, chromated steel
 28 g/each

S.U. 1

Order separately:
 Rotary catch lock 600 0662 / 0663
 Striker pin 600 0664
 Connecting rod 600 0488
 locking cylinder and key refer to page 4 or 5.



600 F276

Drucktastenschloss

mit Blindtaster
 In Verbindung mit Sicherheits-Drehriegelschloss
 600 0517 / 0518 und Kabinen-Drehfallenschlösser
 236 g/St

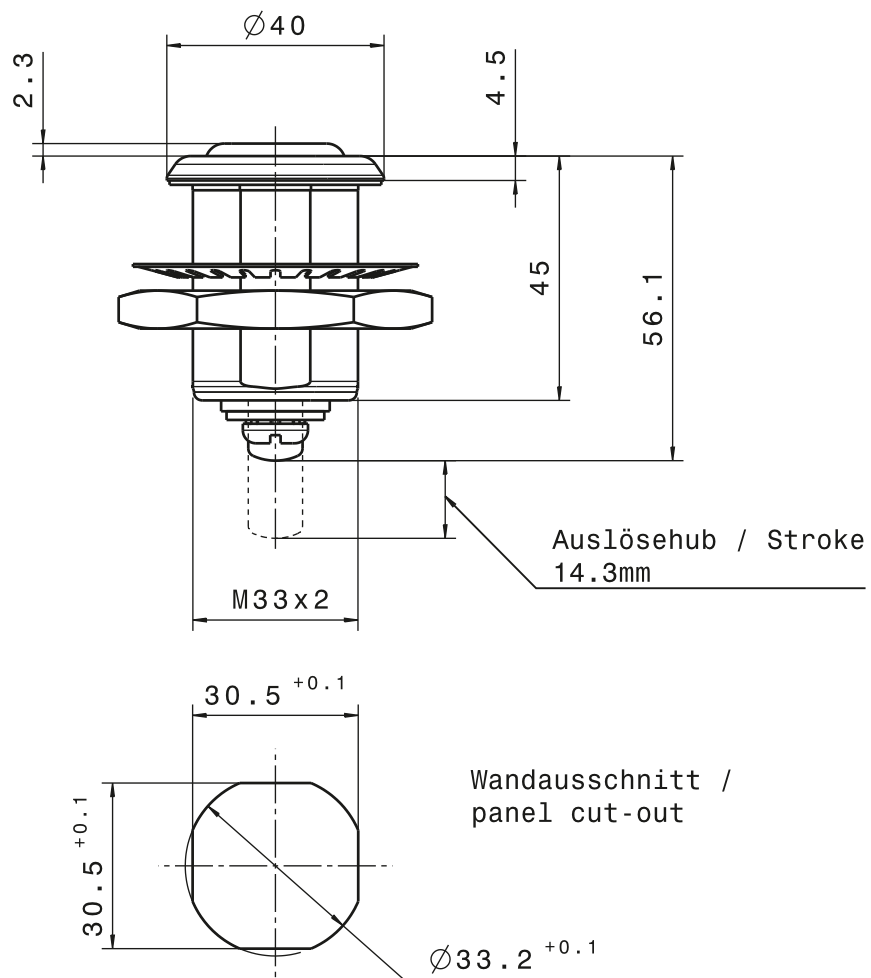
VE 1 St.

600 F276

Push-button lock

with blind button
 in connection with safety-rotary catch lock
 600 0517 / 0518 and cabin-rotary latch lock
 236 g/each

S.U. 1



600 N070 drücken (auf Anfrage)

Drucktastenschloss

vorgerichtet ohne Zylinder
EPDM-Stanzdichtung
Werkstoff: GD Zn (Z410)

Gesondert bestellen:
Schlüssel und Zylinder siehe Seite 4 oder 5
für Sicherheits-Drehfallenschloss 600 0517 / 0518
und diverse Kabinen-Drehfallenschlösser

600 N070 press (on request)

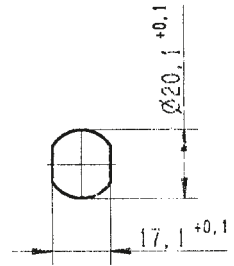
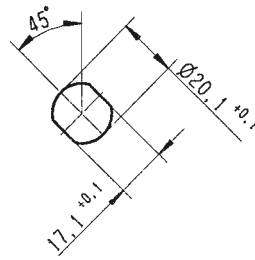
Push-button lock

designed for locking system but without cylinder
EPDM sealing
Chrome-plated die-cast Zn (Z410)

Order separately:
locking cylinder and key refer page 4 or 5
for Safety-rotary catch lock 600 0517 / 0518
and Cabin-rotary latch locks



Montageöffnung
Assembly aperture:



Schließweg /
locking angle: 90°

Schließweg /
locking angle: 180°

602 0676 Schließweg 90°
602 0677 Schließweg 180°

602 0676 Locking angle 90°
602 0677 Locking angle 180°

Schließzylinder

Cylinder lock

vorgerichtet ohne Zylinder
GD Zn verchromt
80 g/St.

designed for locking system but without cylinder
Chrome-plated die-cast Zn
80 g/each

VE 10 St.

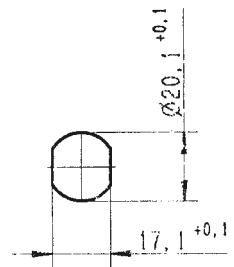
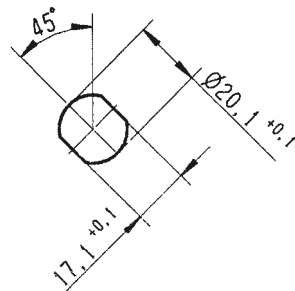
S.U. 10

Gesondert bestellen:
Schlüssel und Zylinder siehe Seite 4 oder 5
Ersatzbedarf: Staubkappe 602 0574

Order separately:
locking cylinder and key refer to page 4 or 5
Spares: Protective cap 602 0574



Montageöffnung
Assembly aperture:



Schließweg / locking angle:
90°

Schließweg / locking angle:
180°

602 0674 Schließweg 90°
602 0675 Schließweg 180°

602 0674 Locking angle 90°
602 0675 Locking angle 180°

Schließzylinder

Cylinder lock

vorgerichtet ohne Zylinder
GD Zn verchromt
80 g/St.

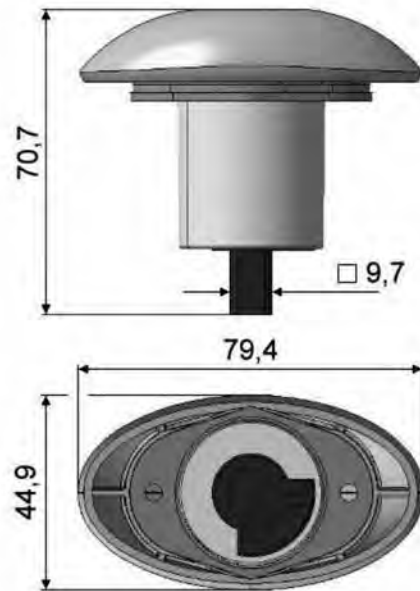
designed for locking system but without cylinder
Chrome-plated die-cast Zn
80 g/each

VE 10 St.

S.U. 10

Gesondert bestellen:
Schlüssel und Zylinder siehe Seite 4 oder 5
Ersatzbedarf: Staubkappe 602 0574

Order separately:
locking cylinder and key refer to page 4 or 5
Spares: Protective cap 602 0574



602 N859 (auf Anfrage)

Ellipsenschloss, klein

Kunststoff-Schließzylinderaufnahme
 vorgerichtet ohne Zylinder
 mit EPDM-Zellkautschuk-Stanzdichtung
 Kunststoff PA 6, schwarz

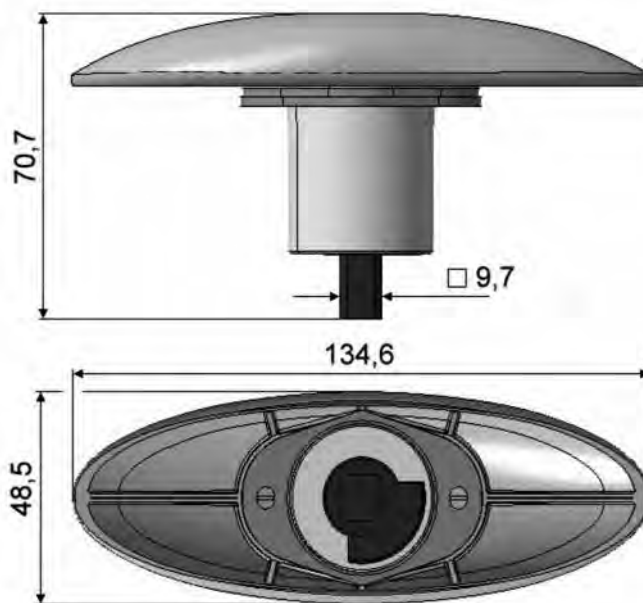
Gesondert bestellen:
 Schlüssel und Zylinder siehe Seite 4 oder 5

602 N859 (on request)

Elliptic lock, small

Plastic housing for locking cylinder
 designed for locking system but without cylinder
 with stamped EPDM gasket
 Plastic PA 6, black

Order separately:
 locking cylinder and key refer to page 4 or 5



602 N854 (auf Anfrage)

Ellipsenschloss, groß

Kunststoff-Schließzylinderaufnahme
 vorgerichtet ohne Zylinder
 mit EPDM-Zellkautschuk-Stanzdichtung
 Kunststoff PA 6, schwarz

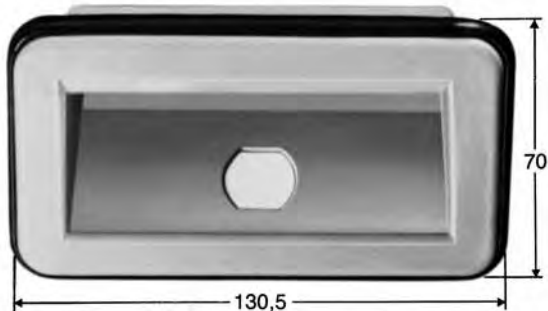
Gesondert bestellen:
 Schlüssel und Zylinder siehe Seite 4 oder 5

602 N854 (on request)

Elliptic lock, big

Plastic housing for locking cylinder
 designed for locking system but without cylinder
 with stamped EPDM gasket
 Plastic PA 6, black

Order separately:
 locking cylinder and key refer to page 4 or 5



602 0375

Griffmulde

POM, schwarz, mit Öffnung für Schließzylinder
Ausschnitt 113 x 56 mm, Einbautiefe 36 mm
114 g/St.

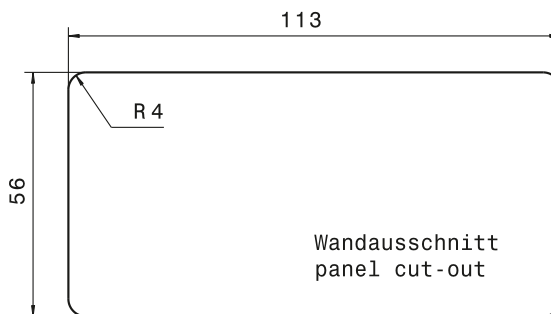
VE 5 St.

Gesondert bestellen:

Schließzylinder 602 0376, 602 0404

Konsole 602 0377

Ersatzbedarf: Gummidichtung 602 E166



602 0375

Recessed grip

POM, black, with opening for cylinder lock
Cut-out 113 x 56 mm, installation depth 36 mm
114 g/each

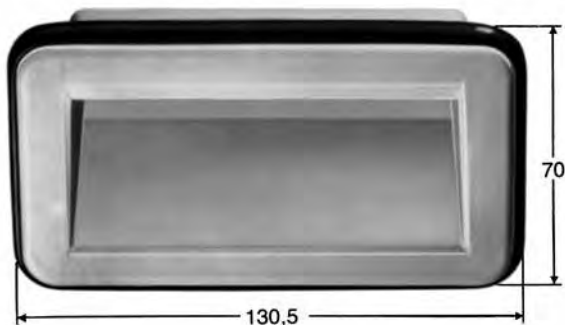
S.U. 5

Order separately:

Cylinder lock 602 0376, 602 0404

Support 602 0377

Spares: Rubber seal 602 E166



602 0379

Griffmulde

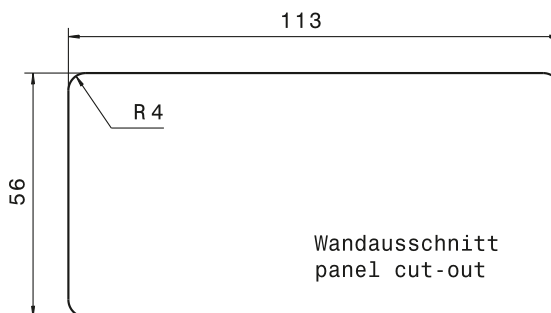
POM, schwarz
Ausschnitt 113 x 56 mm, Einbautiefe 36 mm
100 g/St.

VE 5 St.

Gesondert bestellen:

Konsole 602 0377

Ersatzbedarf: Gummidichtung 602 E166



602 0379

Recessed grip

POM, black
Cut-out 113 x 56 mm, installation depth 36 mm
100 g/each

S.U. 5

Order separately:

Support 602 0377

Spares: Rubber seal 602 E166



602 0377

Konsole

passend zu 602 0375 / 0379
Stahl verzinkt
100 g/St.

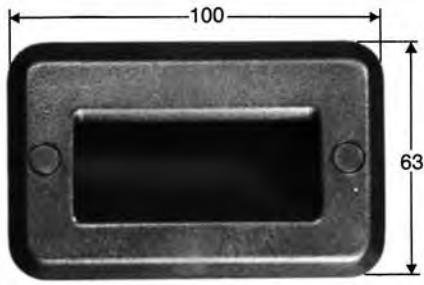
VE 5 St.

602 0377

Support

for 602 0375 / 0379
Zinc-plated steel
100 g/each

S.U. 5

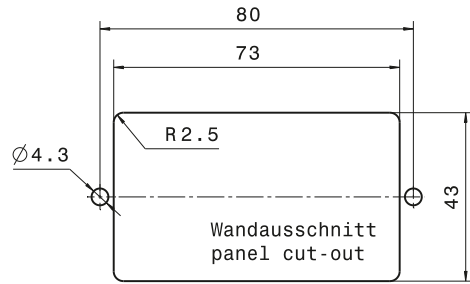


602 0407

Griffmulde

POM, schwarz
 Ausschnitt 73 x 43 mm, Einbautiefe 25 mm
 56 g/St.

VE 10 St.

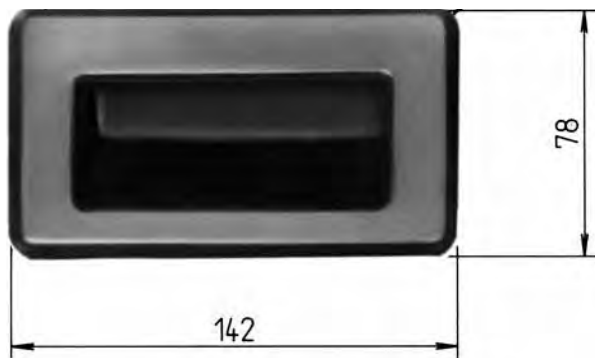


602 0407

Recessed grip

Black POM
 Cut-out 73 x 43 mm, installation depth 25 mm
 56 g/each

S.U. 10

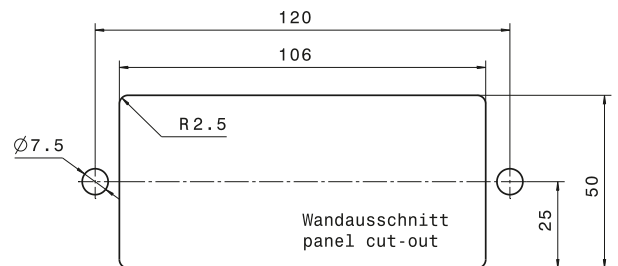


602 0506

Griffmulde

M5-Anschraubgewinde
 PA 6, schwarz lackiert
 Ausschnitt 106 x 50 mm, Einbautiefe 25 mm
 120 g/St.

VE 10 St.



602 0506

Recessed grip

M5 screw-on threading
 Black painted PA 6
 Section 106 x 50 mm, installation depth 25 mm
 120 g/each

S.U. 10



Stau- und Wartungsraumverschlüsse Stowage compartment and maintenance space locks

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E- Mail acriu@acriu.com

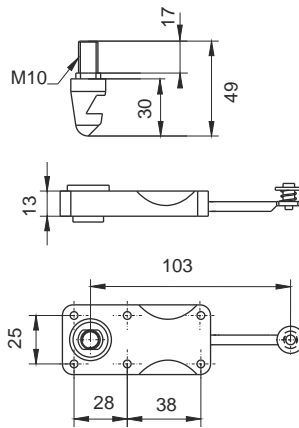
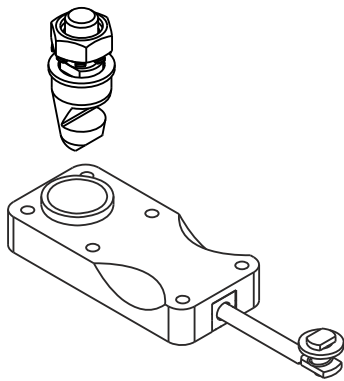
www.happich-riu.com



CIERRES DE CONO

*

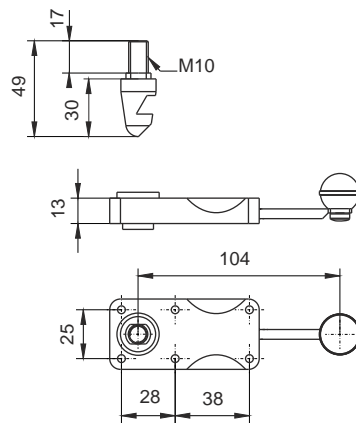
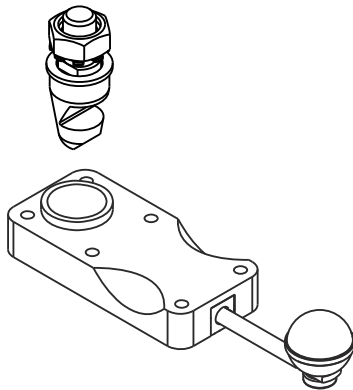
CONIC PIN LOCKS



0448 00
PESTILLO DE
CONO FRONTAL
CONIC PIN
LATCH LOCK

Nylon gris
y acero cincado
Grey nylon & zinc
plated steel

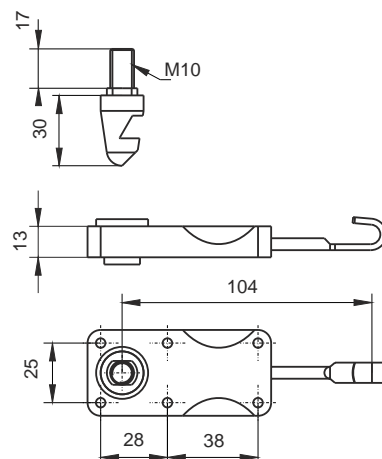
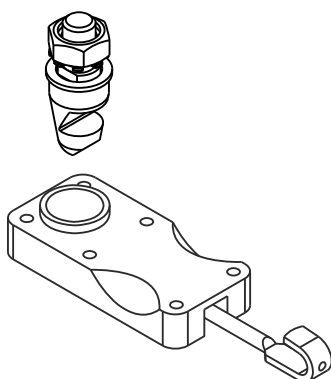
Peso / Weight 120 g



0448 10
PESTILLO DE CONO
FRONTAL CON POMO
CONIC PIN LATCH
LOCK WITH KNOB

Nylon gris y
acero cincado
Grey nylon & zinc
plated steel

Peso / Weight 122 g



0458 00
PESTILLO DE CONO
FRONTAL TIRADOR CABLE
FRONT CABLE CONIC PIN
LATCH LOCK

Nylon Color gris
Grey nylon

Peso / Weight 118 g

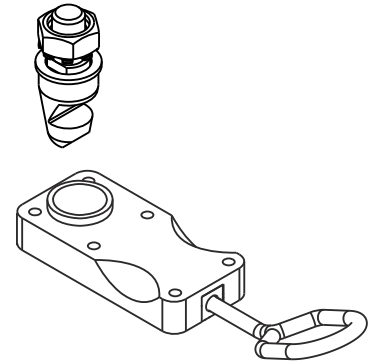
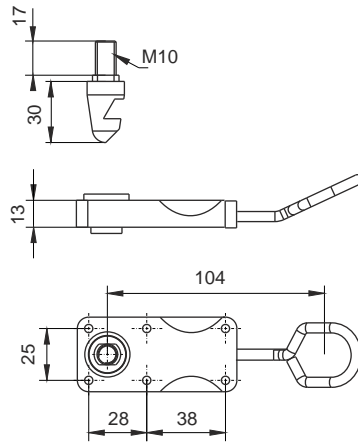




0458 10
PESTILLO DE CONO FRONTAL
TIRADOR MANUAL
FRONT MANUAL CONIC
PIN LATCH LOCK

Nylon Color gris
Grey nylon

Peso / Weigth 128 g



0448 50
PESTILLO DE CONO
CONIC PIN LATCH LOCK

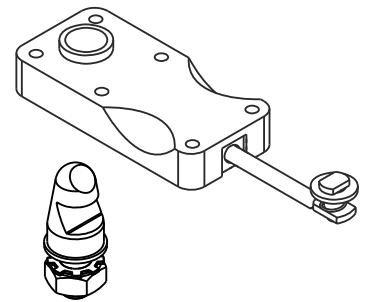
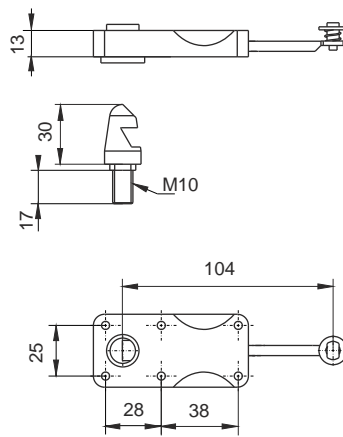
Nylon negro y acero cincado
Black nylon & zinc plated steel

Peso / Weigth 120 g

0468 50
PESTILLO DE CONO
CON MUELLE SUAVE
CONIC PIN LATCH LOCK
WITH SOFT SPRING

Nylon negro y acero cincado
Black nylon & zinc plated steel

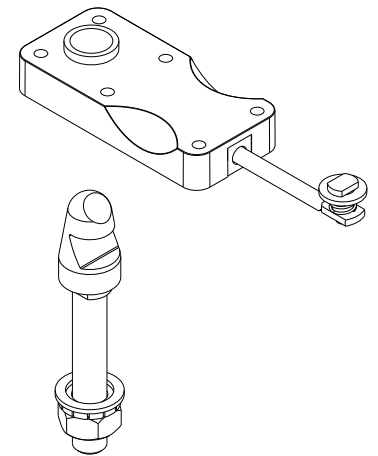
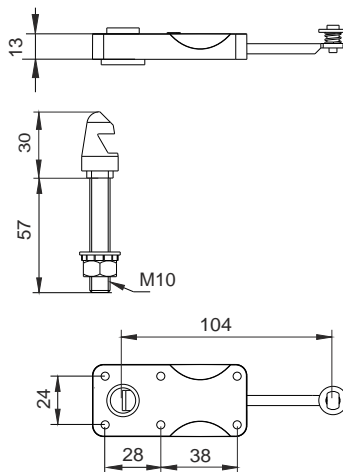
Peso / Weigth 120 g



0448 80
PESTILLO DE CONO
CONIC PIN LATCH LOCK

Nylon negro y acero cincado
Black nylon & zinc plated steel

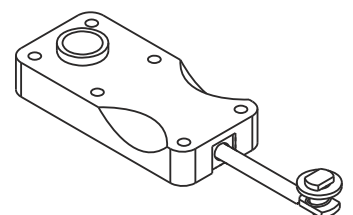
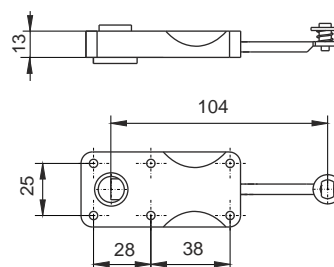
Peso / Weigth 136 g

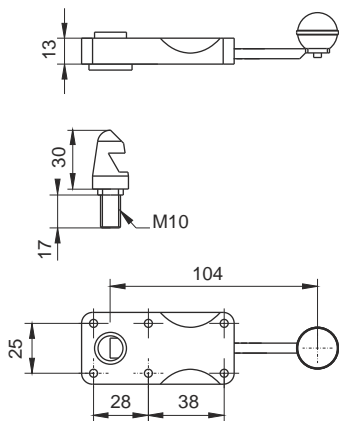
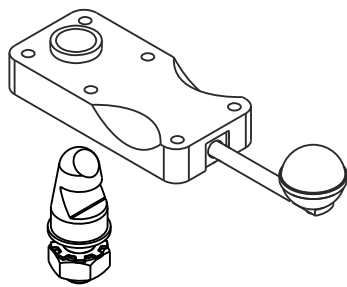


0448 49
PESTILLO DE CONO 0448 50
SIN CONO
CONIC PIN LATCH LOCK 0448 50
WITHOUT CONIC PIN

Nylon negro y acero cincado
Black nylon & zinc plated steel

Peso / Weigth 57 g

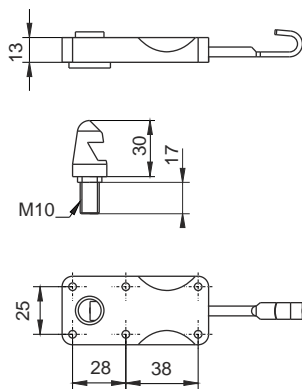
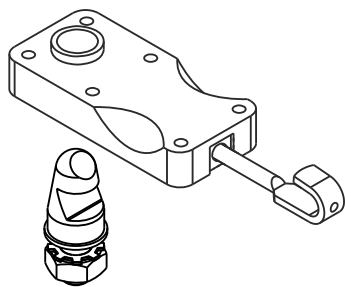




0448 60
PESTILLO DE CONO
CON POMO
CONIC PIN LATCH LOCK
WITH KNOB

Nylon negro y acero cincado
Black nylon & zinc plated steel

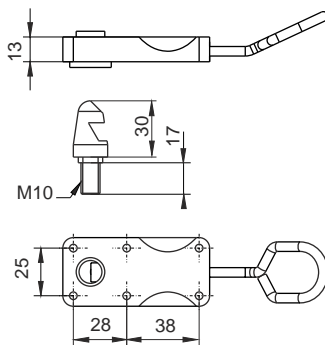
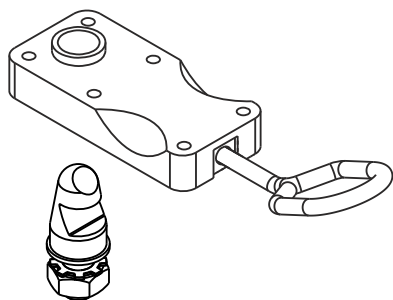
Peso / Weight 122 g



0458 50
PESTILLO DE CONO
TIRADOR CABLE
CABLE CONIC
PIN LATCH LOCK

Nylon Color negro / Black nylon

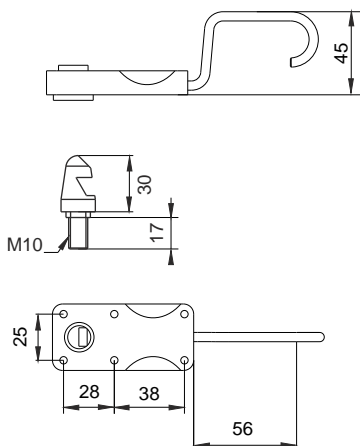
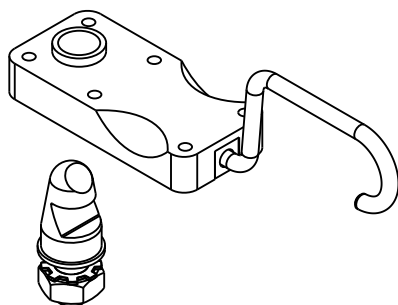
Peso / Weight 118 g



0458 60
PESTILLO DE CONO
TIRADOR MANUAL
MANUAL CONIC
PIN LATCH LOCK

Nylon Color negro
Black nylon

Peso / Weight 128 g



0448 70
PESTILLO DE CONO
TIRADOR MANUAL
FORMA GANCHO
MANUAL HOOK CONIC
PIN LATCH LOCK

Nylon Color negro
Black nylon

Peso / Weight 128 g

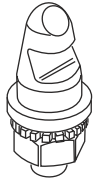
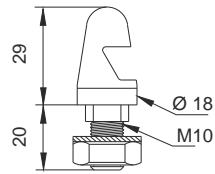




0448 40
CONO DE RECAMBIO
CON TUERCA Y ARANDELAS
*SPARE CONIC PIN
WITH NUT AND WASHERS*

Acero cincado / Zinc plated steel

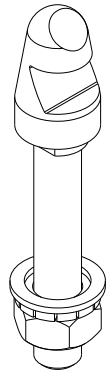
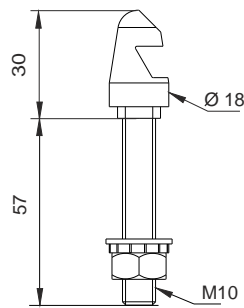
Peso / Weigth 58 g



0448 45
CONO DE RECAMBIO LARGO
CON TUERCA Y ARANDELAS
*SPARE CONIC PIN
WITH NUT AND WASHERS*

Acero cincado
Zinc plated steel

Peso / Weigth 75 g





INOX - S.S

CIERRE ENCASTRADO DE GOLPE,
ACERO INOXIDABLE
STAINLESS STEEL RECESSED
KEY LOCKING SLAM LOCK

0415 00
CIERRE CON LLAVE
WITH LOCKING KEY

0415 02
CIERRE CON LLAVE
IDENTICO NUMERO DE LLAVE
WITH LOCKING KEY
SAME KEY NUMBER

0415 40
SIN LLAVE / WITHOUT KEY
Acero inoxidable / Stainless steel

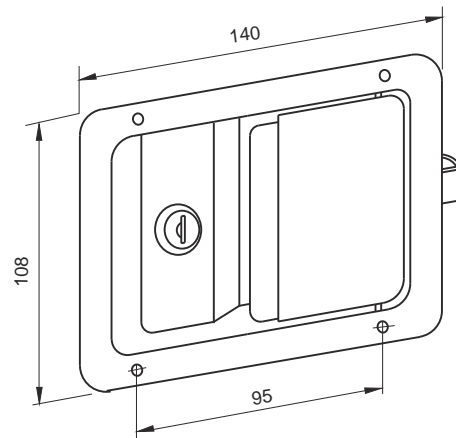
Peso / Weight 470 g

0427 05
CILINDRO CON LLAVES
RECAMBIO PARA 0415, 0425, 0427
0415 , 0425 , 0427 SPARE
KEY LOCKING CYLINDER

Peso / Weight 50 g

0427 06
CILINDRO CON LLAVES
IDENTICO NUMERO
RECAMBIO PARA 0415, 0425, 0427
0415 , 0425 , 0427 SPARE
KEY LOCKING CYLINDER
SAME KEY NUMBER

Peso / Weight 50 g



CIERRE DE GOLPE ENCASTRADO,
CUERPO NEGRO, PALANCA CROMADA
RECESSED SLAM LOCK, BLACK
ENAMELED BODY, CHROMED
STEEL PADDLE

0425 01
SIN LLAVE , SIN POMO
WITHOUT KEY, WITHOUT
INTERNAL KNOB

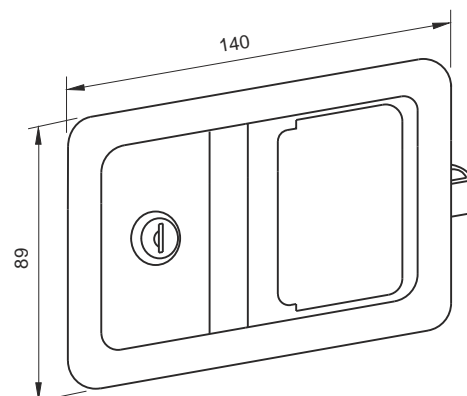
0425 10
CON LLAVE, SIN POMO
WITH KEY, WITHOUT
INTERNAL KNOB

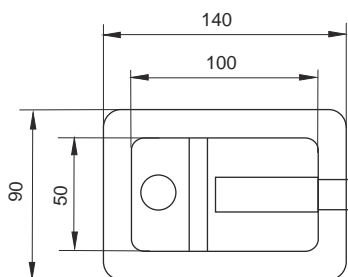
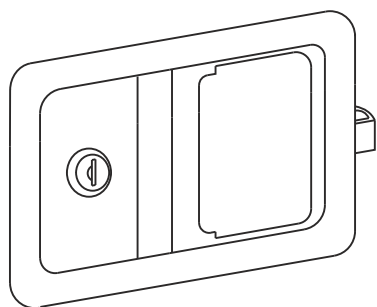
0425 12
COMO 042510
CON LLAVES IGUALES
AS 042510 WITH SAME
KEY NUMBER

0425 14
CON LLAVE, CON POMO
WITH KEY, WITH
INTERNAL KNOB

0425 16
COMO 0425 14
CON LLAVES IGUALES
AS 0425 16 WITH SAME
KEY NUMBER

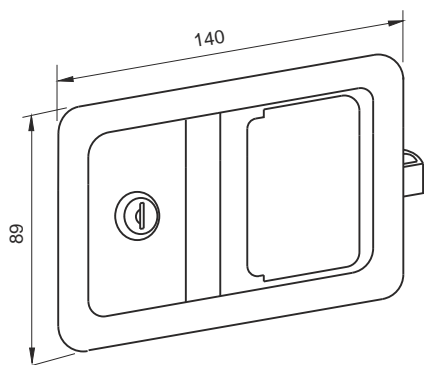
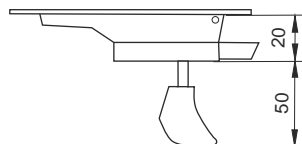
Peso / Weight 400 g





0425 18
CIERRE DE GOLPE ENCASTRADO,
CON LLAVES IGUALES,
PESTILLO Y POMO
ACERO PINTADO NEGRO
*RECESSED SLAM LOCK,
BLACK PAINTED STEEL*

Peso / Weight 410 g



CIERRE DE GOLPE ENCASTRADO,
ACERO CINCADO
*RECESSED SLAM LOCK,
ZINC PLATED STEEL*

0427 01
SIN LLAVE , SIN POMO
WITHOUT KEY, WITHOUT INTERNAL KNOB

0427 10
CON LLAVE, SIN POMO
WITH KEY, WITHOUT INTERNAL KNOB

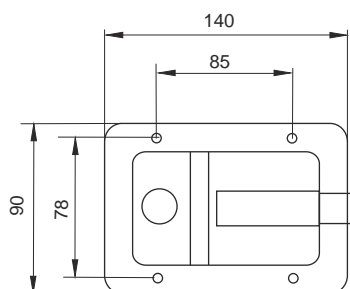
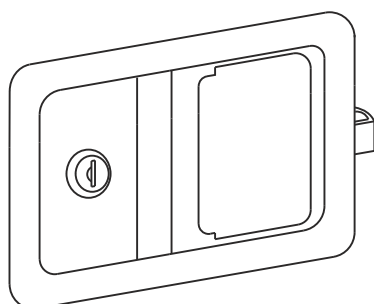
0427 12
COMO 0427 10 CON LLAVES IGUALES
AS 0427 10 WITH SAME KEY NUMBER

0427 03
SIN LLAVE, CON POMO
WITHOUT KEY, WITH INTERNAL KNOB

0427 14
CON LLAVE, CON POMO
WITH KEY, WITH INTERNAL KNOB

0427 16
COMO 0427 14 CON LLAVES IGUALES
AS 0427 14 WITH SAME KEY NUMBER

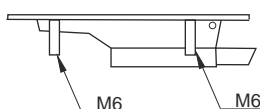
Peso / Weight 400 g



0427 22
CIERRE DE GOLPE ENCASTRADO
CON LLAVE, SIN POMO
CON ESPARRAGOS M6 x 30
MISMAS LLAVES
*RECESSED SLAM LOCK
WITH KEY, WITHOUT
INTERNAL KNOB
WITH M6 x 30 PINS
SAME KEYS*

Acero pintado negro
Black panted steel

Peso/Weigth 364 g





0444 00
CIERRE CABINA AMBAS MANOS
BOTH HANDS DOOR LOCK

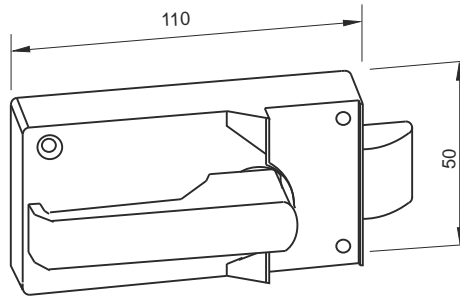
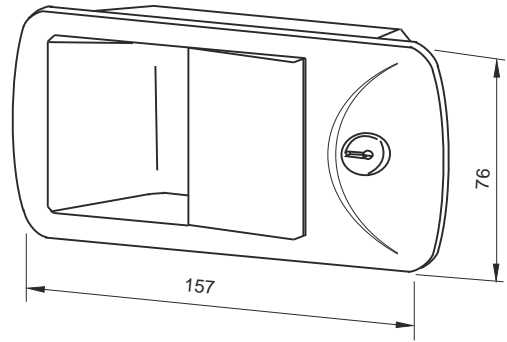
PARTE EXTERIOR ENCASTRADO CON LLAVE
PARTE INTERIOR CON BASCULA
SIN SEGURO, SIN PLACA INTERMEDIA
RECESSED HANDLE WITH LOCKING KEY,
EXTERNAL PART, HANDLE WITHOUT
LOCKING DEVICE, WITHOUT BASEPLATE
INTERNAL PART

Cerradura zamak pintado gris
Manecilla exterior: cuerpo zamak pintado en gris ,
Palanca: zamak pintado en blanco
Grey painted zamak lock
External handel:
grey painted zamak body
white painted zamak handle

0444 20
COMO 0444 00 PINTADO EN NEGRO
AS 0444 00 BLACK ENAMELED

Peso / Weight 1150 g

PARTE EXTERIOR
OUTSIDE PART



PARTE INTERIOR
INSIDE PART

0444 11
CIERRE PARA PUERTA
MANO IZQUIERDA .
DOOR LOCK , LEFT HAND

0444 12
CIERRE PARA PUERTA
MANO DERECHA
DOOR LOCK, RIGTH HAND

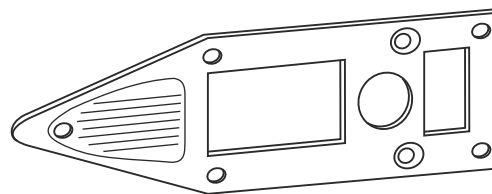
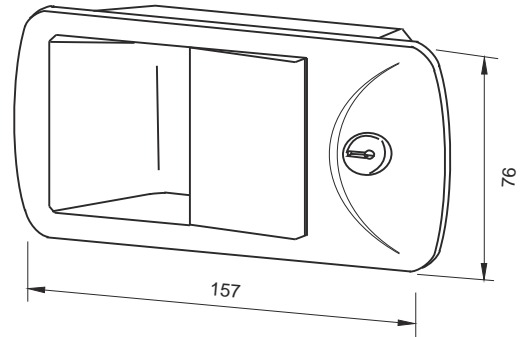
PARTE EXTERIOR
ENCASTRADA CON LLAVE,
PARTE INTERIOR CON BASCULA ,
SEGURO Y PLACA INTERMEDIA
RECESSED HANDLE WITH
LOCKING KEY, EXTERNAL PART,
HANDLE WITH LOCKING DEVICE
& BASEPLATE INTERNAL PART

Cerradura zamak pintado gris
Manecilla exterior: cuerpo zamak pintado en gris ,
Palanca: zamak pintado en blanco
Grey painted zamak lock
External handel:
grey painted zamak body
white painted zamak handle

Peso / Weight 1150 g

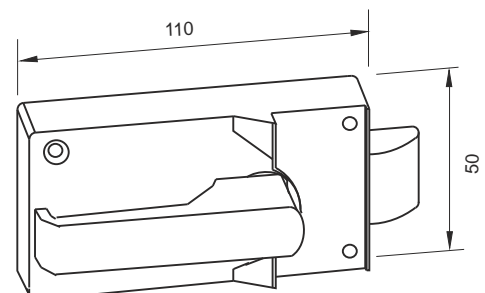
0444 13
COMO 0444 11
PINTADO COLOR NEGRO
AS 0444 11 BLACK ENAMELED

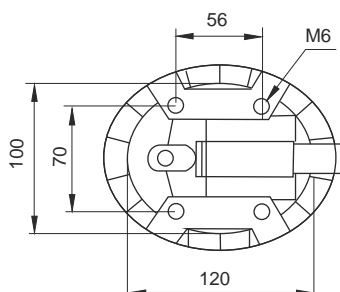
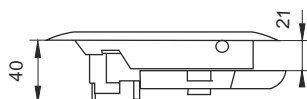
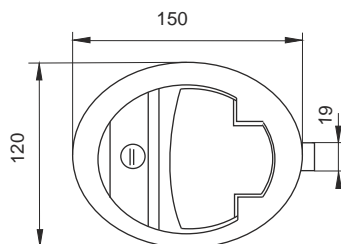
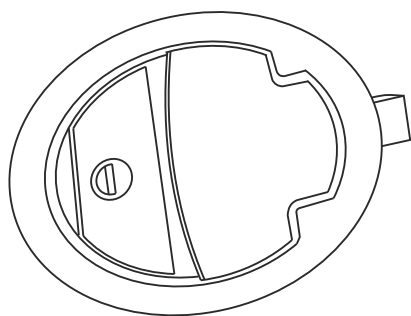
PARTE EXTERIOR
OUTSIDE PART



PLACA INTERMEDIA
BASEPLATE
PART INTERNAL

PARTE INTERIOR
INSIDE PART





0425 50

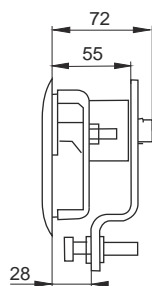
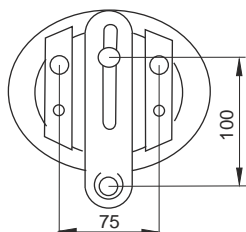
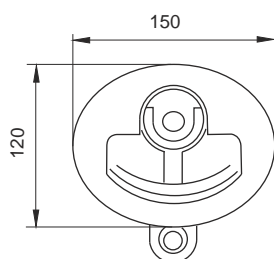
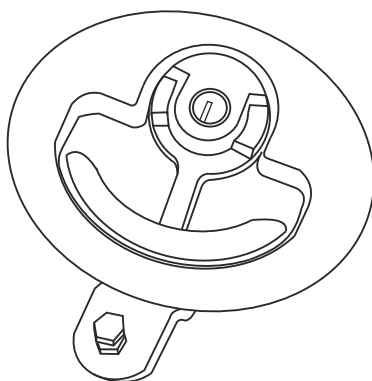
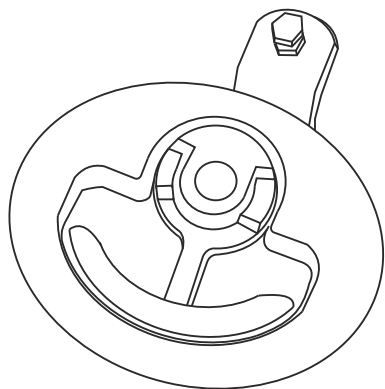
CIERRE DE GOLPE ENCASTRADO
CON LLAVE, CON SOPORTES,
SIN POMO INTERIOR
*RECESSED SLAM BOLD WITH KEY
AND BRACKETS WITHOUT
INTERNAL KNOB*

0425 52

CIERRE DE GOLPE ENCASTRADO
CON LLAVE, CON SOPORTES
SIN POMO INTERIOR MISMAS LLAVES
*RECESSED SLAM BOLD WITH KEY
AND BRACKETS WITHOUT
INTERNAL KNOB SAME KEYS*

Cuerpo y palanca en poliamida reforzada
Soporte de cierre de golpe en acero inox
Golpe en zamak cincado amarillo.
Case & flap in glass-filled nylon,
Bold case & slide in stainless steel
Mild steel slam bolt in yellow-zinc plated for
corrosion resistance

Peso/ Weigth 564 g



0461 00

CIERRE DE COMPRESION
ENCASTRADO CON LLAVE,
CON SOPORTES, PALANCA
POSTERIOR AJUSTABLE
Y REVERSIBLE APERTURA
A DERECHA E IZQUIERDA
*RECESSED COMPRESION
LATCH WITH KEY
AND BRACKETS NOT HANDED,
ADJUSTABLE, AND REVERSIBLE
LATCH-BAR*

0461 02

CIERRE DE COMPRESION
ENCASTRADO CON LLAVE,
CON SOPORTES, PALANCA
POSTERIOR AJUSTABLE
Y REVERSIBLE APERTURA
A DERECHA E IZQUIERDA
MISMAS LLAVES
*RECESSED COMPRESION
LATCH WITH KEY
AND BRACKETS NOT HANDED,
ADJUSTABLE, AND REVERSIBLE
LATCH-BAR SAME KEYS*

Cazoleta en poliamida reforzada
Palanca en zamak pintado negro
Palanca de cierre, acero cincado amarillo.
Case in glass-filled nylon,
Black enameled zinc diecast handle
Latch bar in yellow-zinc plated steel

Peso/ Weigth 750 g



0462 01

CIERRE FORMA "T" ENCASTRADO
CON LLAVE, CIERRE A 3 VIAS
CON VARILLAS Y SOPORTES,
RECESSED DROP "T" 3 WAYS
LATCH SYSTEM WITH KEY,
WITH ROD AND ROD SUPPORTS

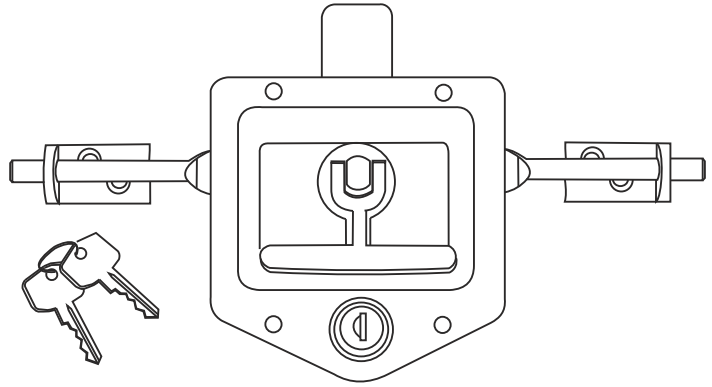
Acero cincado / Zinc plated steel
Varillas / Rods 1145 x 9,5 mm

INOX - S.S.

0462 10

CIERRE FORMA "T" ENCASTRADO
CON LLAVE, CIERRE A 3 VIAS
CON VARILLAS Y SOPORTES,
RECESSED DROP "T" 3 WAYS
LATCH SYSTEM WITH KEY,
WITH ROD AND ROD SUPPORTS

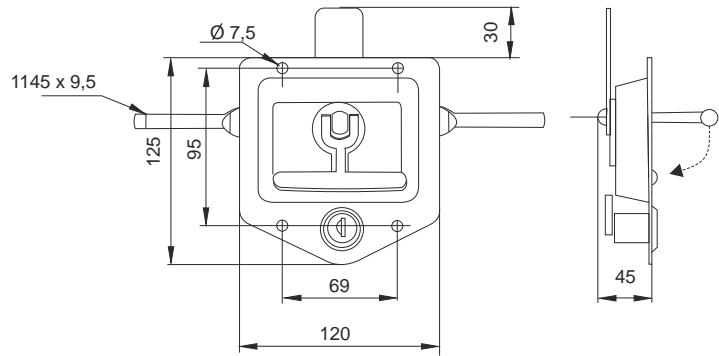
Acero inoxidable / Stainless steel
Varillas / Rods 1145 x 9,5 mm



0462 02

CIERRE FORMA "T" ENCASTRADO
CON LLAVE, CIERRE A 3 VIAS
CON VARILLAS Y SOPORTES,
MISMO NUMERO DE LLAVE
RECESSED DROP "T" 3 WAYS
LATCH SYSTEM WITH KEY,
WITH ROD AND ROD SUPPORTS
SAME KEY NUMBER

Acero cincado / Zinc plated steel
Varillas / Rods 1145 x 9,5 mm



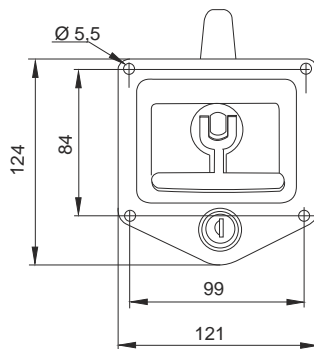
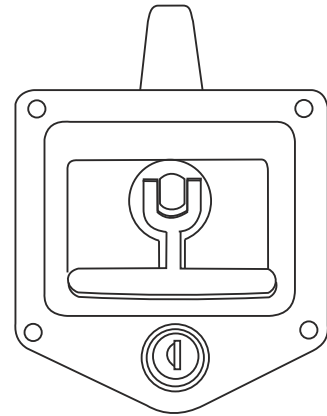
Peso/Weight 2000 g

0462 50

CIERRE FORMA "T"
ENCASTRADO CON LLAVE,
RECESSED DROP "T" WITH KEY

Acero cincado
Zinc plated steel

Peso/Weight 535 g



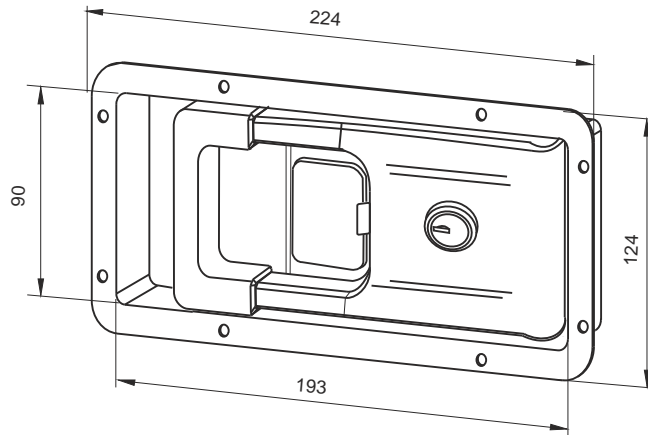


7253 40
CUERPO FALLEBA
ENCASTRADA, TUBO 15 mm
RECESSED VAN LOCK BODY
TUBE 15 mm

Altura 25 mm
Thickness 25 mm

Acero inoxidable
Stainless steel

Peso / Weight 780 g



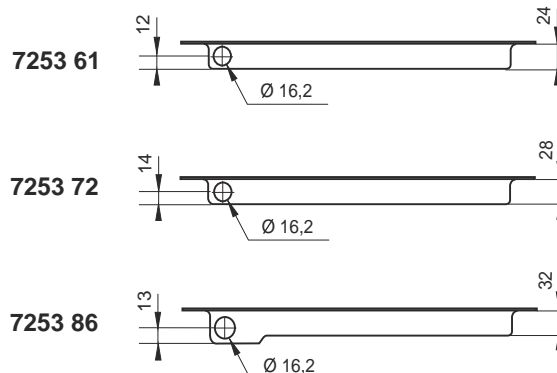
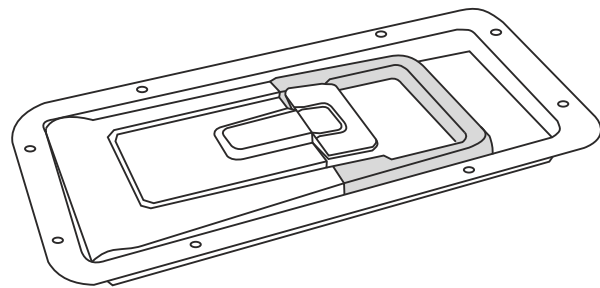
CUERPO FALLEBA ENCASTRADA
Pastore & Lombardi
PARA TUBO DE 16 mm
MANERAL DE PLASTICO
CIERRE CON LLAVE
RECESSED Pastore & Lombardi
VAN LOCK BODY
FOR 16 mm TUBE PLASTIC HANDLE
WITH KEY

Acero inoxidable
Stainless steel

7253 61 Peso / Weight 1178 g

7253 72 Peso / Weight 1250 g

7253 86 Peso / Weight 1260 g





INOX - S.S

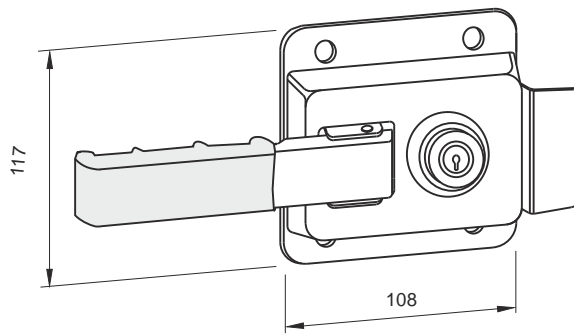
7265 01
CIERRE HELADOS
SIN CERRADERO
LOCK FOR ICE VANS
WITHOUT CATCH

Acero inoxidable
Stainless steel

Peso / Weight 1200 g

7265 10
CILINDRO CON LLAVES
DE RECAMBIO
SPARE PART KEY BARREL
WITH KEY

Peso / Weight 20 g

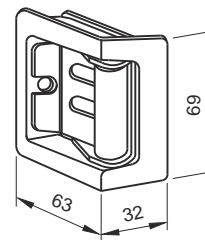


INOX - S.S

7265 11
CERRADERO ENCASTRADO
P/726501
RECESSED CATCH FOR
726501

Acero inoxidable
Stainless steel

Peso / Weight 250g

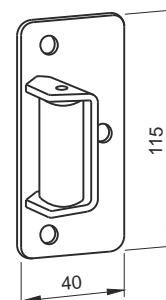


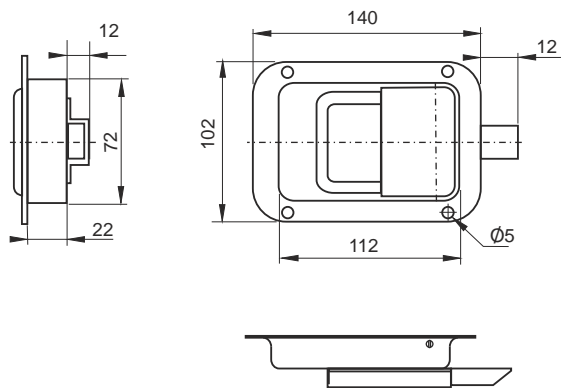
INOX - S.S

7265 12
CERRADOR PLANO P/ 726501
FLUSH MOUNTED CATCH
FOR 726501

Acero inoxidable
Stainless steel

Peso / Weight 275 g



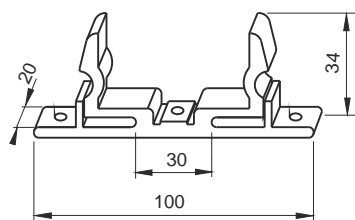


INOX - S.S.

7267 00
CIERRE GOLPE ENCASTRADO
SIN LLAVE, PESTILLO DE NYLON
RECESED HANDLE WITHOUT
KEY NYLON PLUNGER

Acero inoxidable
Stainless steel

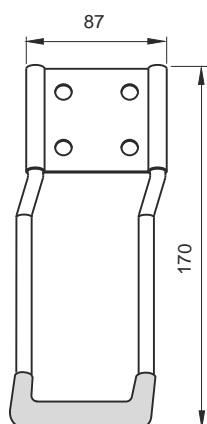
Peso / Weight 402 g



7269 12
RETENEDOR ASA TRAMPILLA
LATCH HANDLE RETAINER

Nylon color negro
Nylon black colour

Peso / Weight 30 g

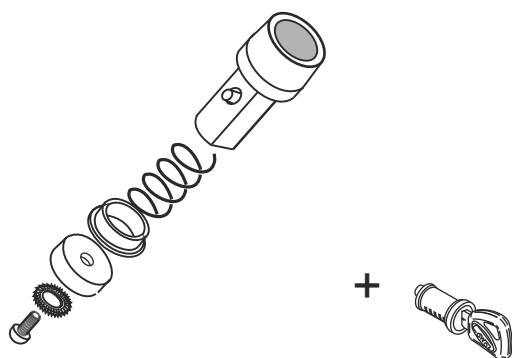


INOX - S.S.

7269 11
ASA CIERRE TRAMPILLA
LATCH LOCK HANDLE

Acero inoxidable
Stainless steel

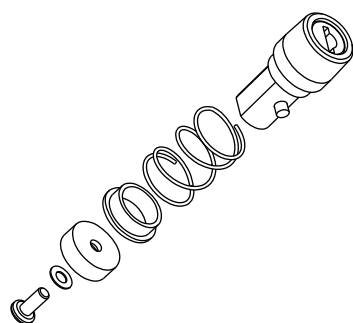
Peso / Weight 350 g



0801 XX
ROTOR CON LLAVE SISTEMA "K"
ROTOR WITH KEY "K" SYSTEM

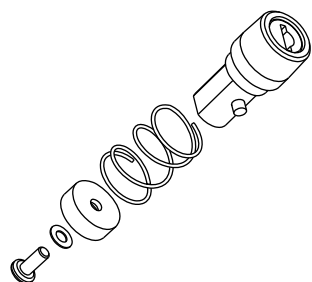
0890 05
RECAMBIO CILINDRO
PARA MANECILLA SISTEMA "K"
CIERRE POR BLOQUEO
0890 01 / 0890 03 / 0891 02 /
0891 42 / 0894 02 / 0942 01 /
0905 01 / 0906 01 / 0907 01 /
0908 01 / 0947 01 / 0948 02 /
0999 00 / 0999 50
SPARE PUSH BUTTON JAM
LOCKING FOR "K"
SYSTEM HANDLES
0890 01 / 0890 03 / 0891 02 /
0891 42 / 0894 02 / 0942 01 /
0905 01 / 0906 01 / 0907 01 /
0908 01 / 0946 01 / 0947 01 /
0948 02 / 0999 00

Peso / Weigh 121 g



0900 15
RECAMBIO CILINDRO
PARA MANECILLAS CON LLAVE
DE SEGURIDAD CIERRE
POR BLOQUEO
0900 11 / 0901 12 / 0901 52 /
0940 12 / 0942 11 / 0905 11 /
0906 11 / 0907 11 / 0908 11 /
0946 11 / 0947 11 / 0948 12 /
0999 11
SPARE KEY BARREL, SECURITY
JAM LOCKING KEY,
FOR HANDLES:
0900 11 / 0901 12 / 0901 52 /
0940 12 / 0942 11 / 0905 11 /
0906 11 / 0907 11 / 0908 11 /
0946 11 / 0947 11 / 0948 12 /
0999 11

Peso / Weigh 176 g



0901 15
RECAMBIO CILINDRO
PARA MANECILLAS CON
LLAVE DE SEGURIDAD
CIERRE POR BLOQUEO
0901 52
SPARE KEY BARREL,
SECURITY JAM LOCKING
KEY FOR HANDLES:
0901 52

Peso / Weigh 176 g



PULSADORES

*

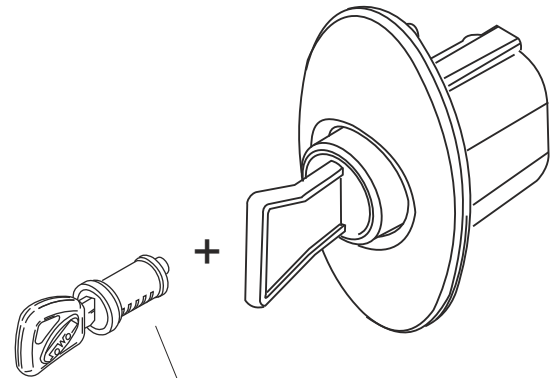
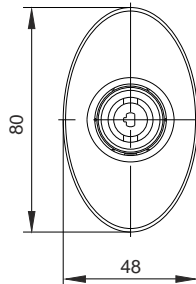
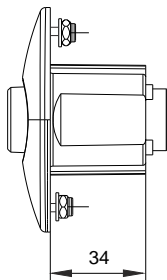
PUSH BUTTON



0906 01
CUERPO PULSADOR
CIERRE POR BLOQUEO
PARA SISTEMA "K"
*PUSH BUTTON BODY
JAM LOCKING FOR "K"
KEY SYSTEM*

Poliamida color negro
Black polyamide

Peso / Weigth 147 g



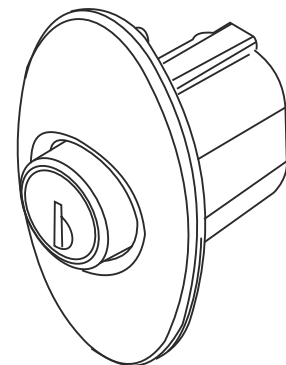
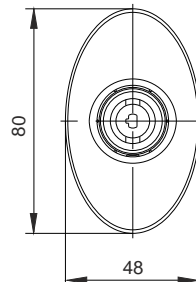
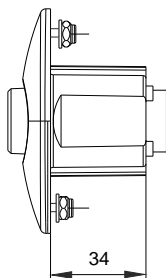
0801 XX
ROTOR CON LLAVE
SISTEMA "K"
*ROTOR WITH KEY
"K" SYSTEM*

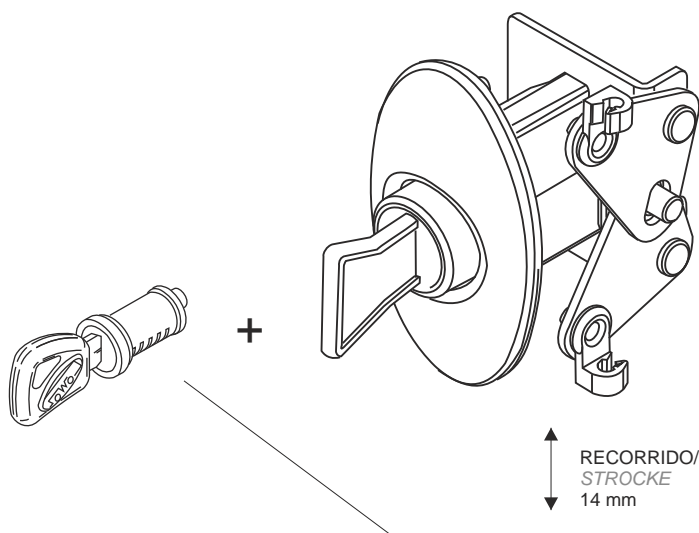


0906 11
CUERPO PULSADOR
CIERRE POR BLOQUEO CON
LLAVE DE SEGURIDAD
*PUSH BUTTON BODY
JAM LOCKING SAFETY KEY
SYSTEM*

Poliamida color negro
Black polyamide

Peso / Weigth 221 g





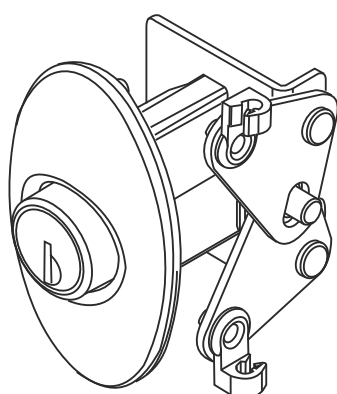
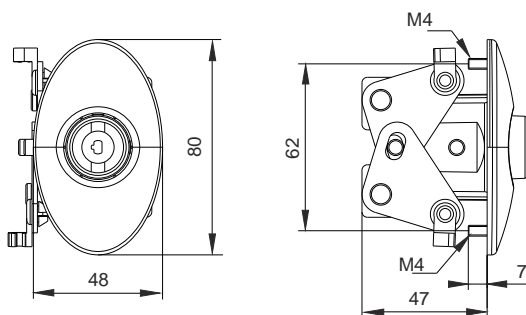
0801 XX
 ROTOR CON LLAVE
 SISTEMA "K"
 ROTOR WITH KEY
 "K" SYSTEM

0905 01
 PULSADOR CON RE-ENVIO
 PARA TODO TIPO DE
 CERRADURAS CIERRE
 POR BLOQUEO SISTEMA "K"
 PUSH BUTTON WITH
 SWIVELLINGMECHANISM,
 FOR ALL LOCKS FITS WITH
 JAM LOCKING "K" KEY SYSTEM

Poliamida color negro
 Black polyamide

Mecanismo, acero cincado
 Mechanism, zinc plate steel

Peso / Weigh 206 g



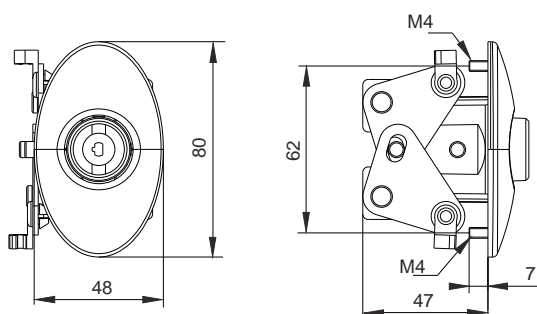
RECORRIDO
 STROCKE
 14 mm

0905 11
 PULSADOR CON RE-ENVIO
 PARA TODO TIPO DE
 CERRADURAS CIERRE POR
 BLOQUEO CON LLAVE
 DE SEGURIDAD
 PUSH BUTTON WITH
 SWIVELLING MECHANISM,
 FOR ALL LOCKS
 FITS WITH JAM LOCKING
 SAFETY KEY SYSTEM

Poliamida color negro
 Black polyamide colour

Mecanismo, acero cincado
 Mechanism, zinc plate steel

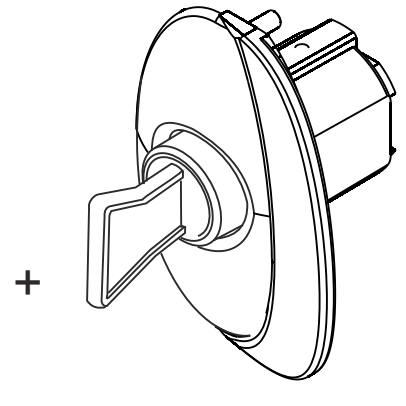
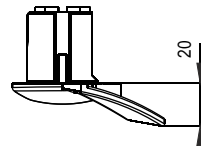
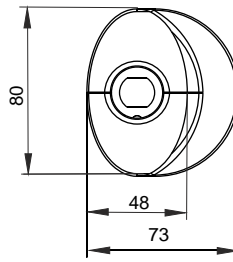
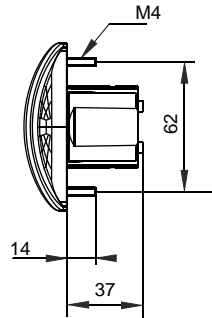
Peso / Weigh 283 g



0908 01
CUERPO PULSADOR CON
CONCHA CIERRE POR
BLOQUEO PARA SISTEMA "K"
*PUSH BUTTON BODY WITH
PULLING FACILITY JAM LOCKING
FOR "K" KEY SYSTEM*

Poliamida color negro
Black polyamide colour

Peso / Weighth 153 g

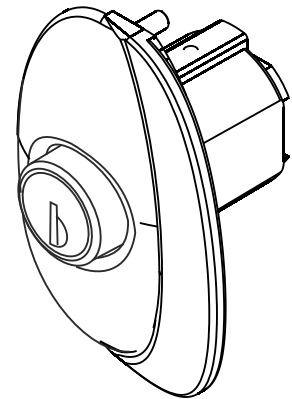
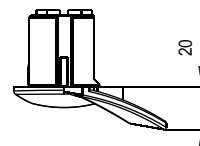
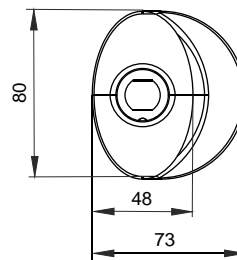
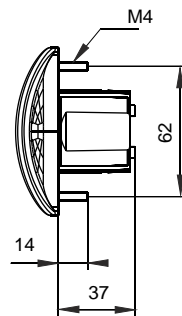


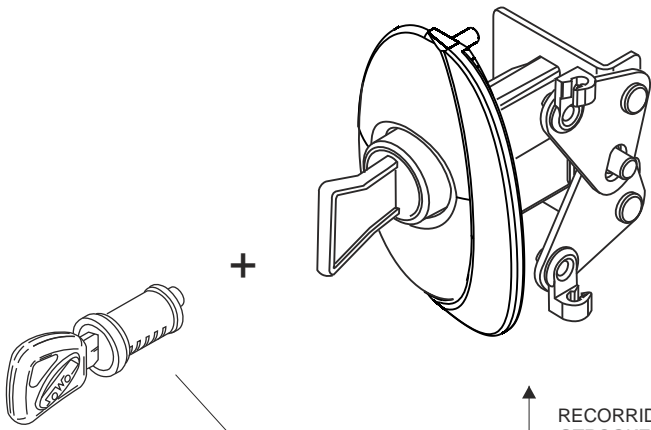
0801 XX
ROTOR CON LLAVE
SISTEMA "K"
*ROTOR WITH KEY
"K" SYSTEM*

0908 11
CUERPO PULSADOR CON
CONCHA CIERRE POR
BLOQUEO CON
LLAVE DE SEGURIDAD
*PUSH BUTTON BODY WITH
PULLING FACILITY JAM
LOCKING SAFETY KEY SYSTEM*

Poliamida color negro
Black polyamide colour

Peso / Weighth 227 g



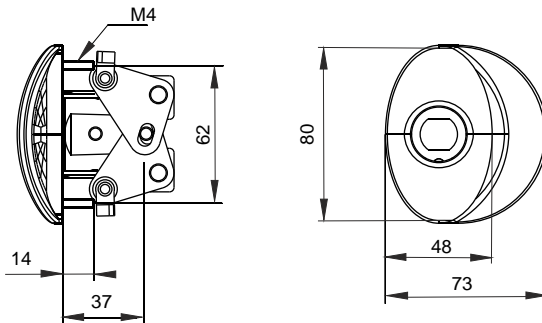


+

RECORRIDO
STROCKE
14 mm



0801 XX
ROTOR CON LLAVE
SISTEMA "K"
ROTOR WITH KEY
"K" SYSTEM



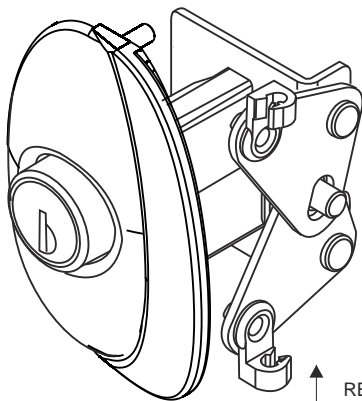
0907 01

PULSADOR CON RE-ENVIO
CON CONCHA
PARA TODO TIPO DE
CERRADURAS CIERRE POR
BLOQUEO SISTEMA "K"
PUSH BUTTON WITH PULLING
FACILITY, WITH SWIVELLING
MECHANISM, FOR ALL LOCKS
FIT JAM LOCKING "K" KEY
SYSTEM

Poliamida color negro
Black polyamide colour

Mecanismo, acero cincado
Mechanism, zinc plated steel

Peso / Weighth 212 g



RECORRIDO
STROCKE
14 mm

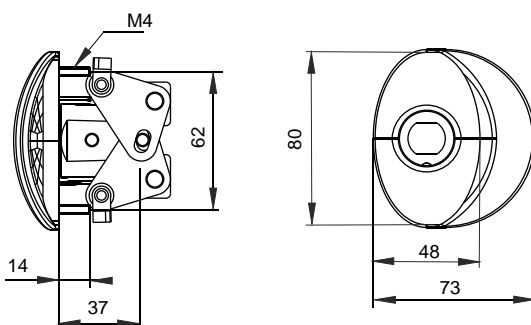
0907 11

PULSADOR CON RE-ENVIO
CON CONCHA PARA TODO
TIPO DE CERRADURAS
CIERRE POR BLOQUEO
CON LLAVE DE SEGURIDAD
PUSH BUTTON WITH PULLING
FACILITY, WITH SWIVELLING
MECHANISM, FOR ALL LOCKS
FITJAM LOCKING SAFETY
KEY SYSTEM

Poliamida color negro
Black polyamide colour

Mecanismo, acero cincado
Mechanism, zinc plated steel

Peso / Weighth 289 g



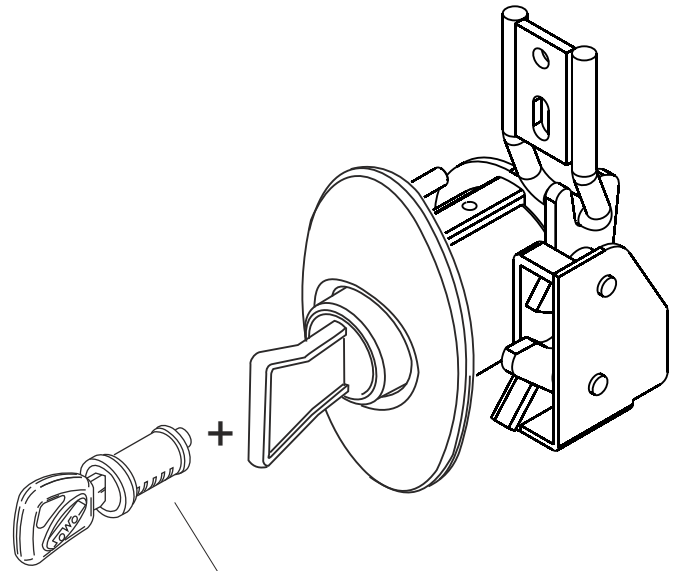
0946 01

CUERPO PULSADOR
APERTURA POR BLOQUEO
PARA SISTEMA "K" CON
CERRADURA PEQUEÑA
Y CERRADERO
*PUSH BUTTON BODY JAM
LOCKING FOR "K" KEY SYSTEM
WITH SMALL LOCK & STRICKER*

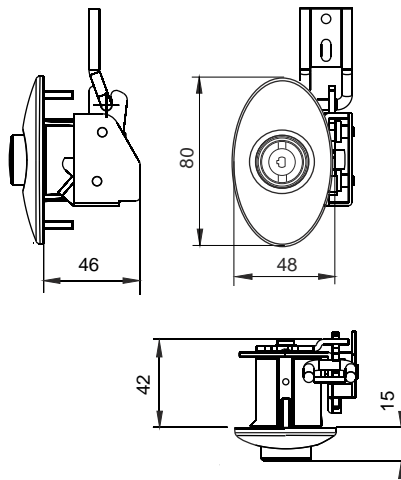
Cuerpo / Body:
Poliamida color negro
Black polyamide colour

Cerradura / lock:
Acero cincado
Zinc plated steel

Peso / Weight 190 g



0801 XX
ROTOR CON LLAVE
SISTEMA "K"
*ROTOR WITH KEY
"K" SYSTEM*



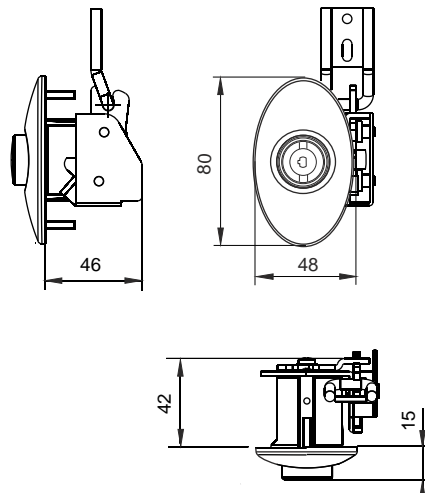
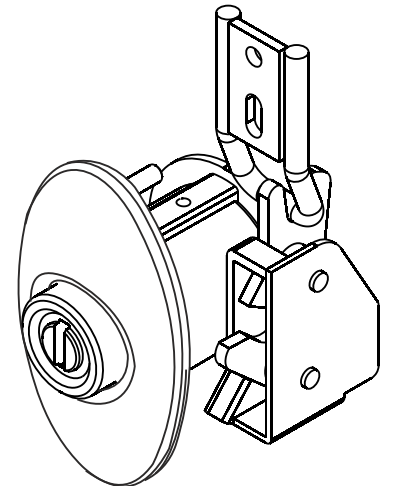
0946 11

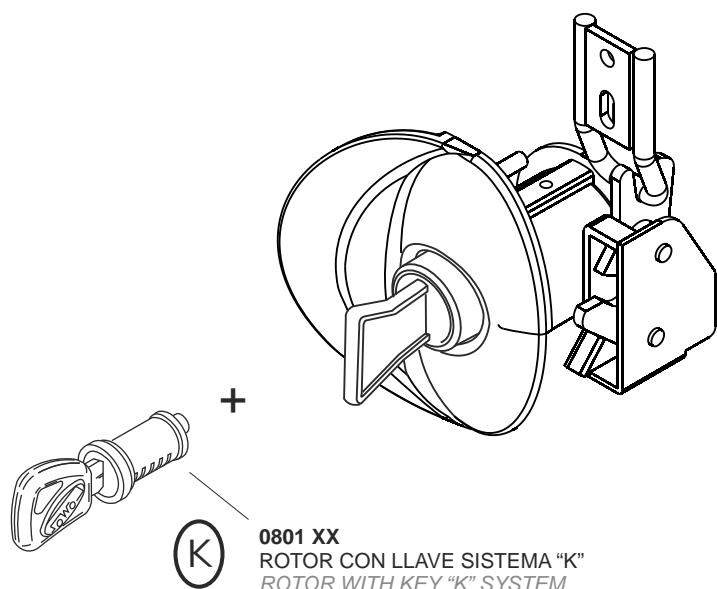
CUERPO PULSADOR APERTURA
POR BLOQUEO CON LLAVE DE
SEGURIDAD CON CERRADURA
PEQUEÑA Y CERRADERO
*PUSH BUTTON BODY
WITH JAM LOCKING SAFETY
KEY SYSTEM WITH SMALL
LOCK & STRICKER*

Cuerpo / Body:
Poliamida color negro
Black polyamide colour

Cerradura / lock:
Acero cincado
Zinc plated steel

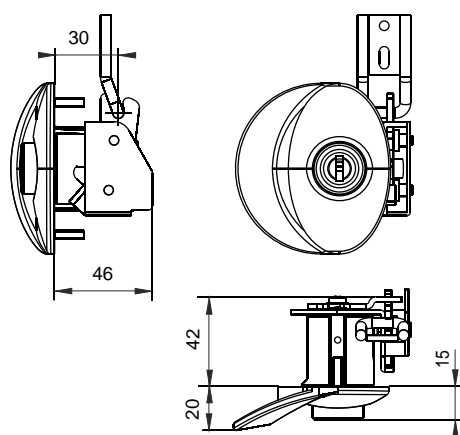
Peso / Weight 210 g





(K)

0801 XX
ROTOR CON LLAVE SISTEMA "K"
ROTOR WITH KEY "K" SYSTEM



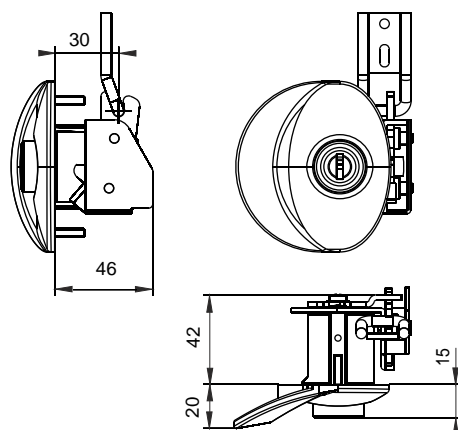
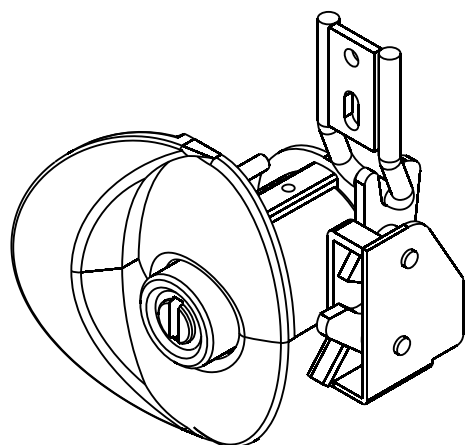
0947 01

CUERPO PULSADOR CON
CONCHA APERTURA POR
BLOQUEO PARA SISTEMA "K"
CON CERRADURA PEQUEÑA
Y CERRADERO
PUSH BUTTON BODY WITH
PULLING FACILITY JAM LOCKING
FOR "K" KEY SYSTEM
WITH SMALL LOCK & STRICKER

Cuerpo / Body:
Poliamida color negro
Black polyamide colour

Cerradura / lock:
Acero cincado / Zinc plated steel

Peso / Weight 200 g



0947 11

CUERPO PULSADOR CON
CONCHA APERTURA POR
BLOQUEO CON LLAVE DE
SEGURIDAD CON CERRADURA
PEQUEÑA Y CERRADERO
PUSH BUTTON BODY
WITH PULLING FACILITY
WITH JAM LOCKING SAFETY
KEY SYSTEM WITH SMALL
LOCK & STRICKER

Cuerpo / Body:
Poliamida color negro
Black polyamide colour
Cerradura / lock
Acero cincado / Zinc plated steel

Peso / Weight 220 g

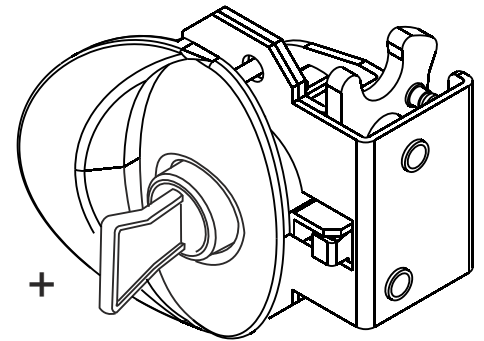
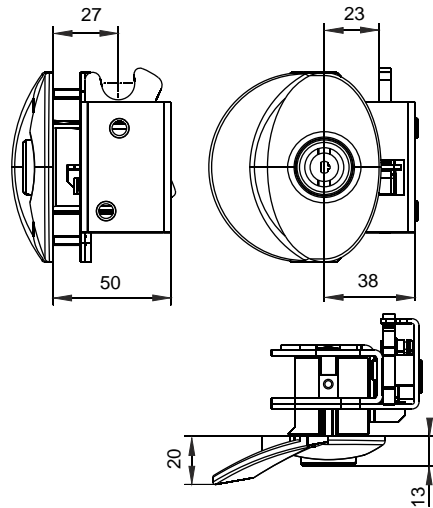
0948 02

CUERPO PULSADOR CON
CONCHA APERTURA POR
BLOQUEO PARA SISTEMA "K"
CON CERRADURA GRANDE,
USA CERRADEROS 0420 40,
0420 50, 0420 70, 0420 73
*PUSH BUTTON BODY WITH
PULLING FACILITY JAM
LOCKING FOR "K" KEY SYSTEM
WITH BIG LOCK FITS WITH
STRICKERS 0420 40, 0420 50,
0420 70, 0420 73*

Cuerpo / Body:
Poliamida color negro
Black polyamide colour

Cerradura / lock:
Acero cincado / Zinc plated steel

Peso / Weigth 480 g



0801 XX
ROTOR CON LLAVE
SISTEMA "K"
ROTOR WITH KEY
"K" SYSTEM

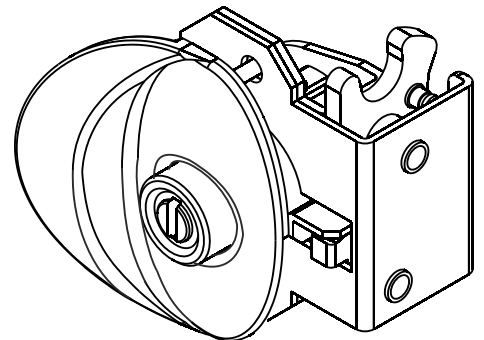
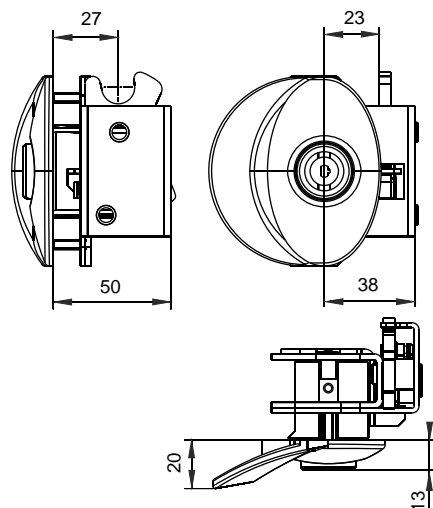
0948 12

CUERPO PULSADOR CON
CONCHA APERTURA POR
BLOQUEO CON LLAVE DE
SEGURIDAD CON CERRADURA
GRANDE, USA CERRADEROS
0420 40, 0420 50, 0420 70, 0420 73
*PUSH BUTTON BODY
WITH PULLING FACILITY
WITH JAM LOCKING SAFETY
KEY SYSTEM WITH BIG LOCK
FITS WITH STRICKERS 0420 40,
0420 50, 0420 70, 0420 73*

Cuerpo / Body:
Poliamida color negro
Black polyamide colour

Cerradura / lock:
Acero cincado / Zinc plated steel

Peso / Weigth 510 g



Stau- und Wartungsraumverschlüsse

Stowage compartment and maintenance space locks

Weston Body Hardware Ltd.

Crossgate Road
Park Farm Redditch B98 7SN
United Kingdom

Phone +44(0)1527 5160600

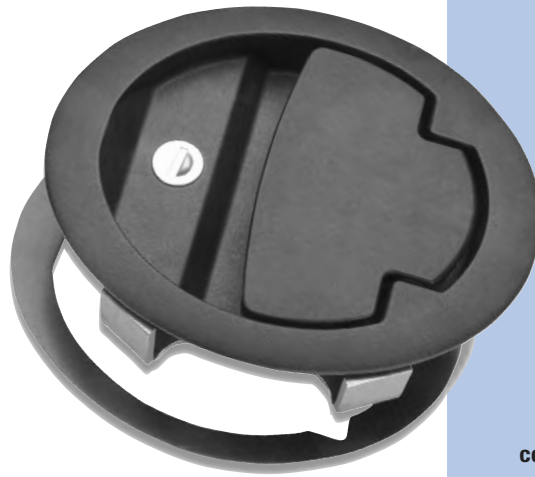
Fax +44(0)1527 5260600

E-Mail lockmaster@westonbodyhardware.com

www.westonbodyhardware.com



9/03440
Oval paddle with hook-latch



"FT" double-sided keys as standard

9/00406
Loop striker in stainless steel



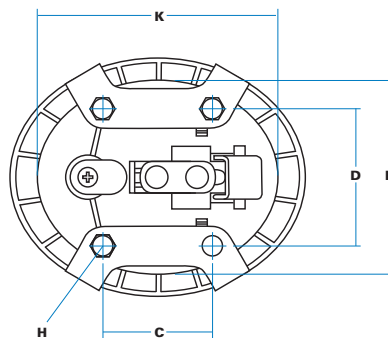
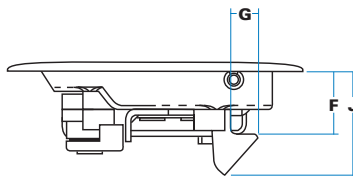
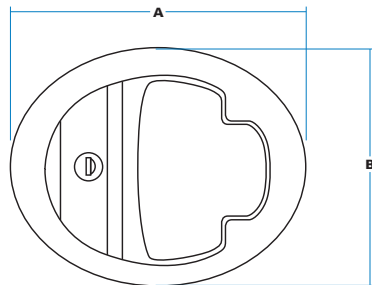
ORDERING CODE

- 9/03440** Oval paddle, hook-latch, locking
- 9/03440/01** As above, standard keys FT111
- 9/00406** Loop striker (stainless steel)

SPECIFICATION

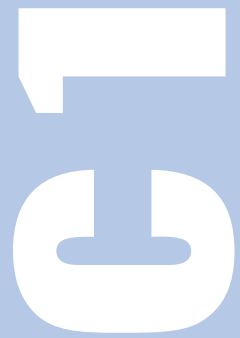
A Case length	150 mm
B Case width	120 mm
C Fixing centres	56 mm
D Fixing centres	70 mm
E Hook width (not shown)	22 mm
F Hook penetration	32 mm
G Hook engagement	12 mm
H Hole sizes	M6 x 10 mm
J Maximum depth	53 mm
K Recess length	120 mm
L Recess width	100 mm

SPECIFICATION



Rear view, illustrating clamping brackets and securing bolts (gasket not shown).

Note: Request drawings for panel cut-out aperture. Striker dimensions shown on page C7.










By re-shaping the 'paddle' latch concept, we have created a stylish new range that will meet the evolving needs of equipment designers for more attractive door furniture

**'OVAL' PADDLES
HOOK-LATCH
MODELS**

Our new 'Oval' paddles have superb appearance and are quick and easy to install. Made in tough, self-colour moulded materials for corrosion resistance, they are flush-fitting and have no visible mounting points.

The 'hook-latch' design incorporates a spring-loaded stainless steel 'hook' that projects vertically from the back of the paddle case rather than the conventional slam-bolt. This gives a much smoother action – doors close easily, and do not 'bounce back'. The loop striker (also in stainless steel) ensures positive engagement which resists vibration.

-  As door closes the ramped face of the hook meets striker and is forced laterally. Once closed, the spring action secures hook under striker loop.
-  'Deadbolt' action, so that when key cylinder is locked, both flap and hook are held rigid. Paddles will not slam in locked condition.
-  Unit fits through aperture, is clamped against panel by two shaped brackets, and secured by bolts into four threaded bosses. Gasket provided.
-  Double-sided 'FT' keys with shuttered keyway, or optionally 'FS' keys.
-  Black, self-coloured, with lightly-textured finish.
-  Case & flap in glass-filled nylon, mild steel components are zinc plated for corrosion resistance.
-  Alternative, deeper hook (F= 44mm). Special key numbers and sets.

Registered European Design number 000187513-0001



9/03419

Oval paddle with slam-bolt



"FT" double-sided keys as standard

ORDERING CODE

9/03419 Oval paddle, slam-bolt, locking

9/03419/01 As above, standard keys FT111

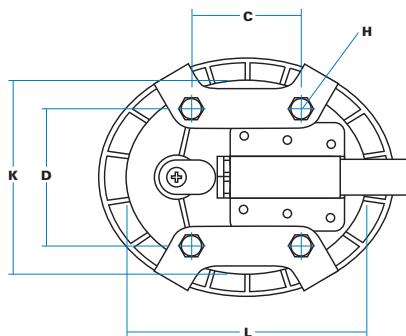
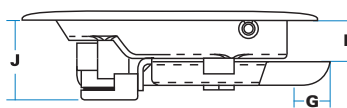
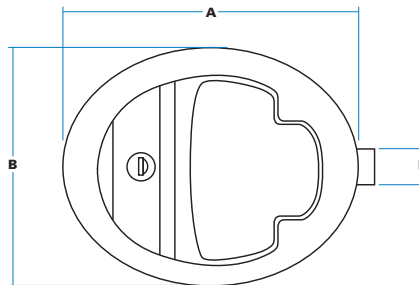
SPECIFICATION

A Case length	150 mm
B Case width	120 mm
C Fixing centres	56 mm
D Fixing centres	70 mm
E Bolt width	19 mm
F Bolt penetration	21 mm
G Bolt projection (max)	26 mm
H Hole sizes	M6 x 10 mm
J Maximum depth	40 mm
K Recess length	120 mm
L Recess width	100 mm



Rear view, illustrating clamping brackets and securing bolts (gasket not shown).

SPECIFICATION



Note: Request drawings for panel cut-out aperture. Diecast strikers shown on page D32.

NE

By re-shaping the 'paddle' latch concept, we have created a stylish new range that will meet the evolving needs of equipment designers for more attractive door furniture

'OVAL' PADDLES SLAM-BOLT MODELS

Our new 'Oval' paddles have superb appearance and are quick and easy to install. Made in tough, self-colour moulded materials for corrosion resistance, they are flush-fitting and have no visible mounting points.

These are slam-action models using a machine-cut solid bolt in mild steel. They are used in applications where the door aperture must be completely unobstructed, and the bolt engages against the doorframe, or with a suitable striker.

Slam-action against door edge, released by lifting flap.

Locking with key blocks movement of flap, but bolt is free to operate and will slam shut. It can still be opened from inside (when interior-release knob is fitted).

Unit fits through aperture, is clamped against panel by two shaped brackets, and secured by bolts into four threaded bosses. Gasket provided.

Double-sided 'FT' keys with shuttered keyway, or optionally 'FS' keys.

Black, self-coloured, with lightly-textured finish.

Case & flap in glass-filled nylon, bolt case & slide in stainless steel, mild steel slam bolt is zinc plated for corrosion resistance.

- Alternative slam bolts.

- Inside-release knob

- Special key numbers and sets.

Registered European Design number 000187513-0001



9/05462



Double-sided 'FT' keys
as standard



ORDERING CODE

9/05462	Weatherproof paddle, locking
9/05462/01	As above, standard keys FT111
9/00406	Loop striker (stainless steel)



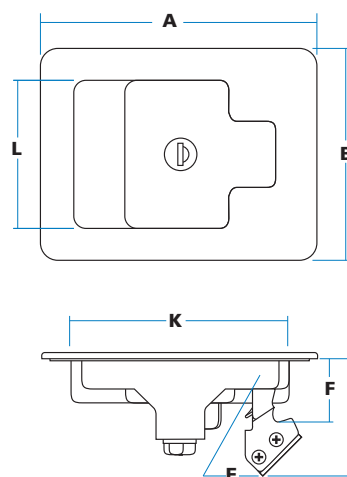
Side-view showing standard- & extended-hook penetration.

Weight 240g - compared to steel equivalent at 470g

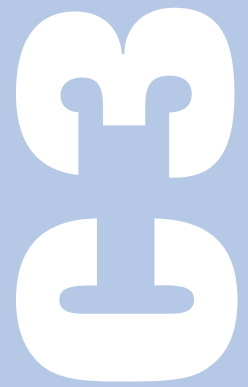
Panel-piercing

Request drawings for panel cut-out aperture.

SPECIFICATION











A Case length		140 mm
B Case width		108 mm
E Max travel		30 mm
F Hook penetration	(standard)	32 mm
	(special)	50 mm
J Maximum depth		59 mm
K Recess length		111 mm
L Recess width		81 mm



WBH has completely re-designed the traditional rectangular 'paddle' to eliminate apertures in the rear shell that could allow entry of water, using composite materials to prevent corrosion and scratching.

WEATHERPROOF 'PADDLES' HOOK-LATCH ACTION

These new paddles are weatherproof, lightweight, and acoustically 'quiet'. Flush-fitting, and with no visible mounting points, they can be quickly installed in the same aperture as our standard rectangular 'paddles' using 'U' bracket and bolts provided. A loop-striker (in stainless steel) ensures positive engagement to resist vibration.

-  Moulded case with integral gasket and no rear apertures prevents entry of water. Moulded 'ramp' on hook provides exceptionally smooth action.
-  As door closes the ramped face of hook meets the striker and is forced to engage. Once shut, spring action secures hook under striker loop.
-  Locking with key blocks movement of flap but hook is still free to operate and will slam shut.
-  Fixed with two M8 stainless bolts and steel 'U'-bracket which clamps paddle against underside of panel.
-  Double-sided 'FT' keys with shuttered keyway, or optionally 'FS' keys.
-  Black, self-coloured, with lightly-textured finish.
-  Case & flap moulded in glass-filled nylon, steel components are zinc-plated for corrosion resistance.
-  A special extended 'hook' is available (dimension 'F' = 50mm) which offers greater depth of penetration (see illustration).

UK patent NO: 0606631-0
US patent NO: 11/693,428

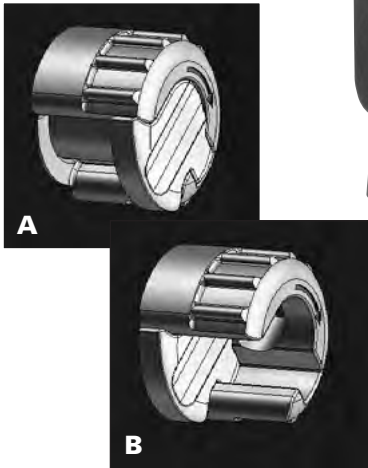


9/05462/PL

WBH has completely re-designed the traditional rectangular 'paddle', eliminating apertures in the rear shell that might allow entry of water and using composite materials to prevent corrosion and scratching.

WEATHERPROOF 'PADDLES' PADLOCKABLE MODELS

This is a development on our 'weatherproof' concept, replacing the lock cylinder with a diecast, spring-loaded 'pillar' or knob, that allows a padlock to be fitted, providing visible evidence that the enclosure is securely locked. A loop-striker (in stainless steel) ensures positive engagement.



View A shows knob in 'rest' position.
View B shows the top section retracted to allow entry of padlock shackle

UK patent No: 0606631-0
US patent No: 11/693, 428

ORDERING CODE

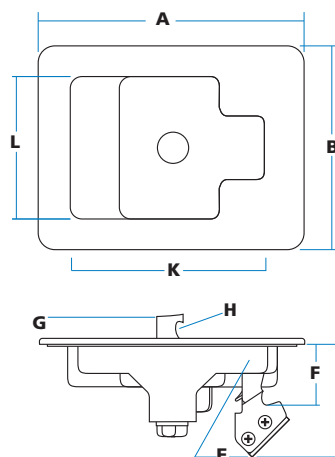
9/05462/PL Padlockable Paddle
9/00406 Loop Striker (Stainless Steel)

SPECIFICATION

9/00406 Striker (stainless)

M	Total projection	48 mm
N	Hole centres	20 mm
O	Hole sizes	(dia) 7 mm
P	Total width	55 mm
R	Total depth	31 mm

Striker made in 6mm diameter stainless rod, welded to stainless backplate. Alternatively it can be supplied without bend (M=80mm) as 9/00406/02.



A	Case length	140 mm
B	Case width	108 mm
E	Max travel	30 mm
F	Hook penetration	(standard) 32 mm (special) 50mm
G	height of knob	15 mm
H	Hole for padlock	(dia) 6.5 mm
J	Maximum depth	59 mm
K	Recess length	111 mm
L	Recess width	81 mm

! Moulded case with integral gasket and no rear apertures prevents entry of water. Moulded 'ramp' on hook provides exceptionally smooth, quiet action. Fits same aperture as our standard rectangular 'paddles'.

W Close door so that ramped face of hook meets striker and is forced to engage. Once shut, turn diecast knob through 90° to secure flap against base, then depress top and insert padlock through aperture. The flap now cannot open.

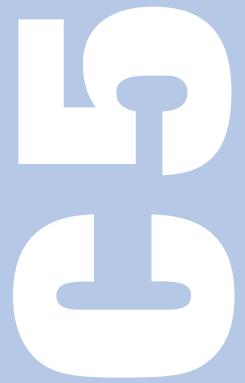
↕ Locking with padlock (as above) prevents movement of flap but hook is still free to operate and will slam-shut.

U Fixed with two M8 stainless bolts and steel 'U'-bracket which clamps paddle against underside of panel.

W Black, self-coloured, with lightly-textured finish, chrome-plated knob.

M Case & flap moulded in glass-filled nylon, steel components are zinc-plated for corrosion resistance.

? A special extended 'hook' is available (dimension 'F' = 50mm) which offers greater depth of penetration.



**9/00450
with Slam-Bolt**



**Single-sided 'FS' keys
as standard**

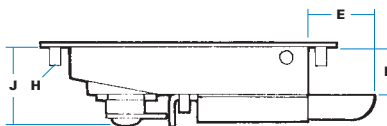
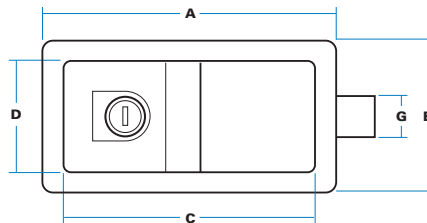


**Slam-Bolt model with
interior release knob**

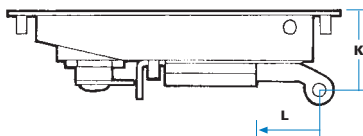
ORDERING CODE

9/00450	Diecast paddle, black, slam-bolt
9/00450/01	As above, FS 880
9/00453	Diecast paddle, black, remote operation
9/00453/01	As above, FS 880
9/00457	Diecast paddle, black, 2-way
9/00457/01	As above, FS 880

SPECIFICATION

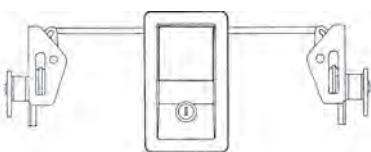


Remote operation model (Illustration)



K Depth to link point	36 mm
L Travel (horizontal)	10 mm

2-way operation model



Scheme shows 'paddle' vertical, with two 'claw' latches. Alternatively two slam latches can be fitted, using standard linkage bar (3/12497) at length 915 mm (cut to size). Movement is 13 mm approx., at each side.








A Case length	136 mm
B Case width	82 mm
C Hole centres	120 mm
D Hole centres	66 mm
E Bolt projection	28 mm
F Bolt depth	20 mm
G Bolt width	19 mm
H Holes tapped	10-32 UNF x 8 mm
J Maximum depth	35 mm
Slam bolt withdraws by 10 mm, max.	

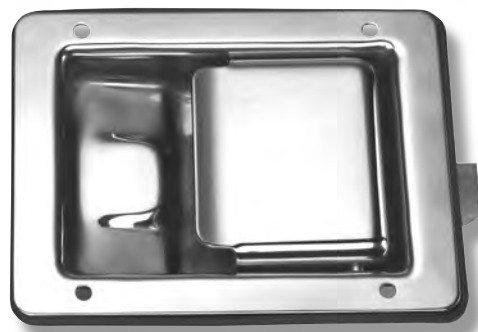
The 'Paddle' concept provides an attractive, fully self-contained lock/latch, which is flush fitting and simple to install

**SMALLER-SIZE
DIECAST
'PADDLE' HANDLE
SERIES**

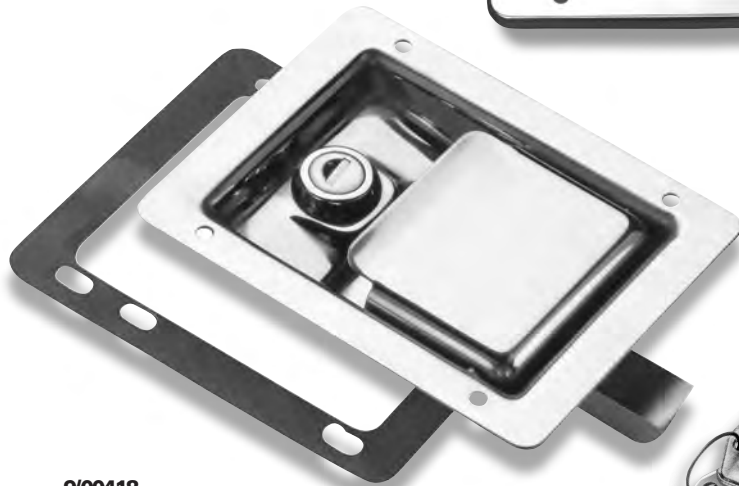
The smallest models in our 'paddle' range, with smooth, blended lines made possible by diecast construction.

Textured finish and invisible fixing make this design most suitable when good visual appearance is paramount.

-  Blended lines, concealed fixing, textured finish and "no rattle" operation, with solid, machined steel slam bolt.
-  Basic model has slam-bolt fitment, but handle variants provide remote-operation or 2-way function.
-  Locking with key blocks movement of flap but slam bolt is still free to operate and can be opened from inside if release knob is fitted. Non-handed.
-  Concealed-fixing from beneath into four tapped bosses on handle rim.
-  'FS' keys as standard with shuttered keyway. Optionally 'FT' '92' or 'DLP' key types.
-  Black powder coated with textured finish. Stainless bolt case and slide.
-  - Inside release knob on slam-bolt models
- Alternative slam bolts (length, profile)



9/00408
(non-locking)
stainless steel



9/00418
(locking)
stainless steel



Single-sided
'FS' keys
are standard



The 'Paddle' concept provides an attractive, fully self-contained lock/latch, which is flush fitting and simple to install

STEEL 'PADDLES' SLAM-BOLT MODELS

These are slam-action paddles using a machine-cut solid bolt. Stainless models have pierced rim, mild steel models are normally supplied with plain, unpierced rim for weld-on installation

ORDERING CODE

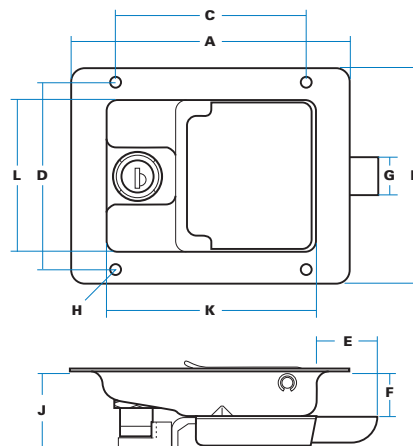
Mild steel models, with plain rim & gasket

9/00419	Slam-bolt paddle, locking
9/00419B	As above, black
9/00419/01	As 9/00419, FS880 standard keys
9/00419B/01	As above, black
9/00420	Slam-bolt paddle, non-locking
9/00420B	As above, black

Stainless models with pierced rim & gasket

9/00418	Slam-bolt paddle, locking
9/00418/01	As 9/00418, FS880 standard keys
9/00408	Slam-bolt paddle, non-locking

SPECIFICATION



A Case length	140 mm
B Case width	108 mm
C Hole centres	95 mm
D Hole centres	94 mm
E Bolt projection (max)	28 mm
F Bolt depth	22 mm
G Bolt width	19 mm
H Hole sizes (diameter)	5 mm
J Maximum depth	40 mm
K Recess length	105 mm
L Recess width	76 mm

! Precision, machine-cut solid steel slam-bolt, heavy duty slide and locking cam, mirror finish on case/flap and no sharp edges. Moulded gasket supplied.

W Slam action against door frame or striker, released by lifting flap.

U Locking with key blocks movement of flap, but slam bolt is still free to operate and can be opened from inside ("Deadlocking" is a special option).

M Stainless models have pierced rim as shown or internal welded studs, with moulded gasket. Mild steel models normally have plain rim (for weld-on mounting).

K 'FS' keys as standard with shuttered keyway. Optionally 'FT', '92' or 'DLP', key types. Non-locking models as shown.

P Polished stainless steel or mild steel, clear zinc-plated. Optionally, black powder-coated finish.

M With stainless models, all components made in Grade 304 other than slam-bolt (stainless to special order). With mild steel models, case & flap made in CR4.

? See opposite page for options available

Panel-piercing

See page C12 for details of panel cut-out required

9/00460B
(locking)



Blind-mount models :

ORDERING CODE

Mild steel models, blind mounting (& gasket)

- 9/00460 Slam-bolt paddle, locking
- 9/00460B As above, black
- 9/00460/01 As 9/00419, FS880 standard keys
- 9/00460B/01 As above, black

- 9/00461 Slam-bolt paddle, non-locking
- 9/00461B As above, black

Stainless models, blind mounting (& gasket)

- 9/00470 Slam-bolt paddle, locking
- 9/00470/01 As 9/00418, FS880 standard keys
- 9/00471 Slam-bolt paddle, non-locking

Padlockable paddles

The loop has 10mm aperture and is made in double-section stainless steel for strength and scratch resistance. It can be added to almost any of our standard 'paddle' models.

To order, add the suffix "/PL" to our regular part numbers.



Blind-mounting, with four studs (M6 x 15mm) welded on inside rim. Consult engineering drawing for position of studs (not same as pierced holes).



Alternative key types ('FT' double-sided keys), '92' series, etc. - Tool-operated plug (triangular, square-drive, etc) - Padlockable loop in flap as shown.



Black powder-coated, or other colours as specified.



'Deadbolt' locking; with this option the flap & bolt are held rigid when key cylinder is locked, and the latch will not slam. This feature eliminates any possibility of a door being secured by accident.



Alternative slam bolts (length, nose-form) - Weathershield fitted to lock cylinder - Inside release knob as shown.

SPECIFICATION

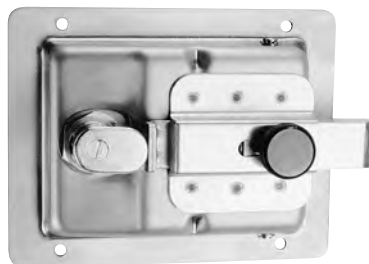
Blind-mounting models have four studs (M6x15mm) welded on inside rim. Consult engineering drawing for position of studs (not same as holes).

Recommended maximum torque for securing weld-studs is 4.5Nm (3.3ft. lb)

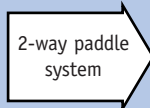
Panel-piercing

See page C12 for details of panel cut-out required

Inside release option



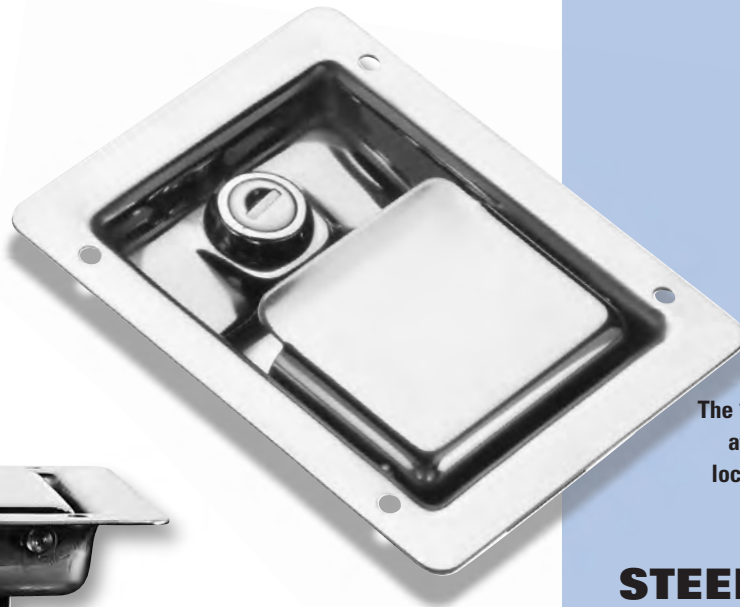
A knob for inside release can be fitted to all slam-bolt models. This operates even when paddle has been locked from outside
Add suffix "/IR" to part number



The 'Paddle' concept provides an attractive, fully self-contained lock/latch, which is flush fitting and simple to install

STEEL 'PADDLES' SLAM-BOLT OPTIONS

Many design options are available with 'paddle' latches. This page shows some of the special features available for slam-bolt models.



9/00448 (locking)



Single-sided
'FS' keys
are standard



9/00406
Striker
(stainless)

The 'Paddle' concept provides an attractive, fully self-contained lock/latch, which is flush fitting and simple to install

STEEL 'PADDLES' HOOK-LATCH MODELS

This unique design replaces the conventional slam-bolt with a spring-loaded stainless steel 'hook' that projects vertically from the back of the paddle case. This gives a much smoother action - doors close easily with gentle push, and do not 'bounce back'. A striker (in stainless steel) ensures positive engagement which resists vibration.



As door closes, the ramped face of the hook meets striker and is forced laterally (E). Once closed the spring action secures hook under striker loop.



This model normally has 'deadbolt' action. When key cylinder is locked, both flap and hook are held rigid. Paddles therefore will not slam in locked condition



Stainless models have pierced rim as shown, with moulded gasket. Mild steel models normally have plain rim (for welded-on mounting).



'FS' keys as standard with shuttered keyway. Optionally 'FT', '92' or 'DLP', key types. Non-locking models available.



Polished stainless steel or mild steel, clear zinc-plated. Optionally, black powder-coated finish.



With stainless models, case & flap in Grade 304, all other components made in CR4, zinc plated. 'Hook' is in stainless steel as standard.



See opposite page for options available

ORDERING CODE

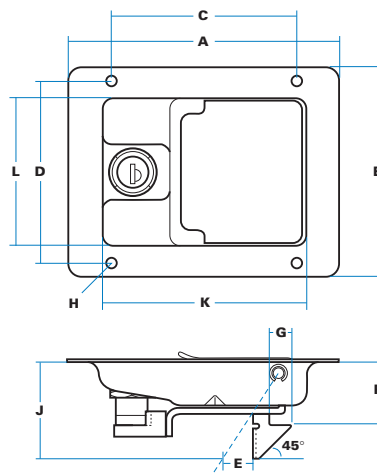
Mild steel models, with plain rim & gasket

9/00440	Hook-latch paddle, locking
9/00440B	As above, black
9/00440/01	As 9/00440, FS880 standard keys
9/00440B/01	As above, black
9/00441	Hook-latch paddle, non-locking
9/00441B	As above, black

Stainless models with pierced rim (& gasket)

9/00448	Hook-latch paddle, locking
9/00448/01	As 9/00448, FS880 standard keys
9/00449	Hook-latch paddle, non-locking
9/00406	Loop striker (stainless steel)

SPECIFICATION



A	Case length	140 mm
B	Case width	108 mm
C	Hole centres	95 mm
D	Hole centres	94 mm
E	Max travel	16 mm
F	Hook penetration	32 mm
G	Hook engagement	12 mm
H	Hole sizes (dia)	5 mm
J	Maximum depth	56 mm
K	Recess length	105 mm
L	Recess width	76 mm

Panel-piercing

See page C12 for details of panel cut-out required

model with
special 50mm
'Extended Hook'



model with standard
32mm hook



Standard 'blind-mounted' models shown below :

ORDERING CODE

Mild steel models, blind-mounting (& gasket)

- 9/00462** Hook-latch paddle, locking
- 9/00462B** As above, black
- 9/00462/01** As 9/00462, FS880 standard keys

9/00462B/01 As above, black

- 9/00463** Hook-latch paddle, non-locking
- 9/00463B** As above, black

Stainless models, blind-mounting (& gasket)

- 9/00472** Hook-latch paddle, locking
- 9/00472/01** As 9/00472, FS880 standard keys
- 9/00473** Hook-latch paddle, non-locking

9/00406 Loop striker (stainless steel)

Blind-mounting models have four studs (M6x15mm) welded on inside rim. Consult engineering drawing for position of studs (not same as holes).

Recommended maximum torque for securing weld-studs is 4.5Nm (3.3ft. lb)

Panel-piercing

See page C12 for details of panel cut-out required

Extended Hook

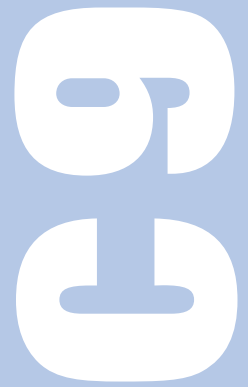
A special, extended "hook" is now available, (dimension F = 50mm). This offers greater depth of penetration, making these latches a useful equivalent to 'Pommier' models.

Add suffix "/EH" to regular ordering codes.

9/00406 Striker (stainless)

M Total projection	48 mm
N Hole centres	20 mm
O Hole sizes	(dia) 7 mm
P Total width	55 mm
R Total depth	31 mm

Striker made in 6mm diameter stainless rod, welded to stainless backplate. Alternatively it can be supplied without bend (M=80mm) as 9/00406/02.



The 'Paddle' concept provides an attractive, fully self-contained lock/latch, which is flush fitting and simple to install

STEEL 'PADDLES' HOOK-LATCH OPTIONS

Many design options are available with 'paddle' latches. This page shows some of the special features available for hook-latch models.

- Blind-mounting, with four studs (M6 x 15mm) welded on inside rim. Consult engineering drawing for position of studs (not same as pierced holes).
- Alternative key types ('FT' double-sided keys), '92' series, etc. - Tool-operated plug (triangular, square-drive, etc) - Padlockable loop in flap.
- Black powder-coated, or other colours as specified.
- 'Non-'Deadbolt' locking; with this option the paddle will slam even when key cylinder is locked. This is not the normal mode of operation.
- Special 'Extended Hook', so that 'F' dimension = 50mm, for greater penetration below surface. Weathershield fitted to lock cylinder

Rotary action
paddles





9/00492
Rotary latch

9/00426
Striker plate

The 'Paddle' concept provides an attractive, fully self-contained lock/latch, which is flush fitting and simple to install

STEEL 'PADDLES' WITH 2-STEP ROTARY LATCH

The advantage of this new design is that the built-in rotary latch provides very positive slam-action and anti-burst protection, which prevents accidental opening through vibration or impact. Ideal for large mobile items of plant and equipment but not suitable for vehicle personnel doors.

! Exceptionally smooth action, strong return spring on flap to prevent rattle, hardened steel 'claw' and heavy-duty locking cam on key cylinder.

W 'Claw' slams against striker pin, and is released when paddle flap is lifted.

↕ 2-stage closing action of 'claw', which is completely blocked when key is turned to locked position. Cannot be locked when claw is in 'open' position. Non-handed, can be reversed.

W Stainless models have pierced rim as shown, or internal welded studs. Mild steel models have plain rim (for weld-on) or studs. Gasket supplied.

🔑 'FS' as standard, optionally 'FT', '92', or 'DLP' key types. Non-locking models are available.

🔧 Polished stainless steel, or mild steel, bright zinc-plated. Optionally, black powder-coated finish.

M With stainless models, case and flap made in Grade 304. All other components mild steel, with diecast cylinder and locking cam.

£ Highly competitive against market alternatives.

ORDERING CODE

Stainless models, pierced rim (& gasket)

9/00492 Rotary-latch paddle, locking

9/00493 Rotary-latch paddle, non-locking

Mild Steel models, plain rim (& gasket)

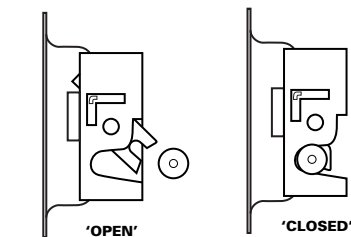
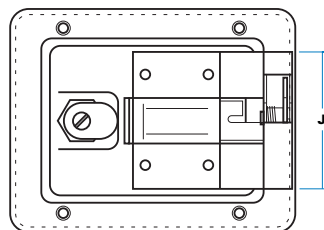
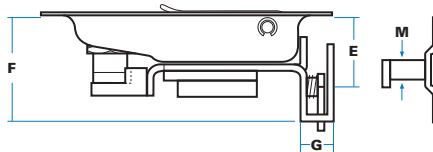
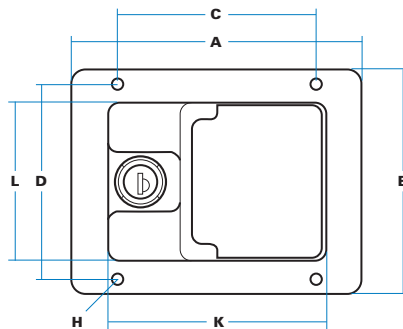
9/00490 Rotary-latch paddle, locking

9/00491 Rotary-latch paddle, non-locking

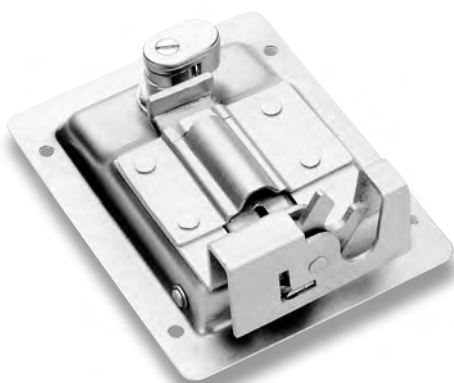
9/00426 Striker plate

Consult sales office for 'blind-mount' models

SPECIFICATION

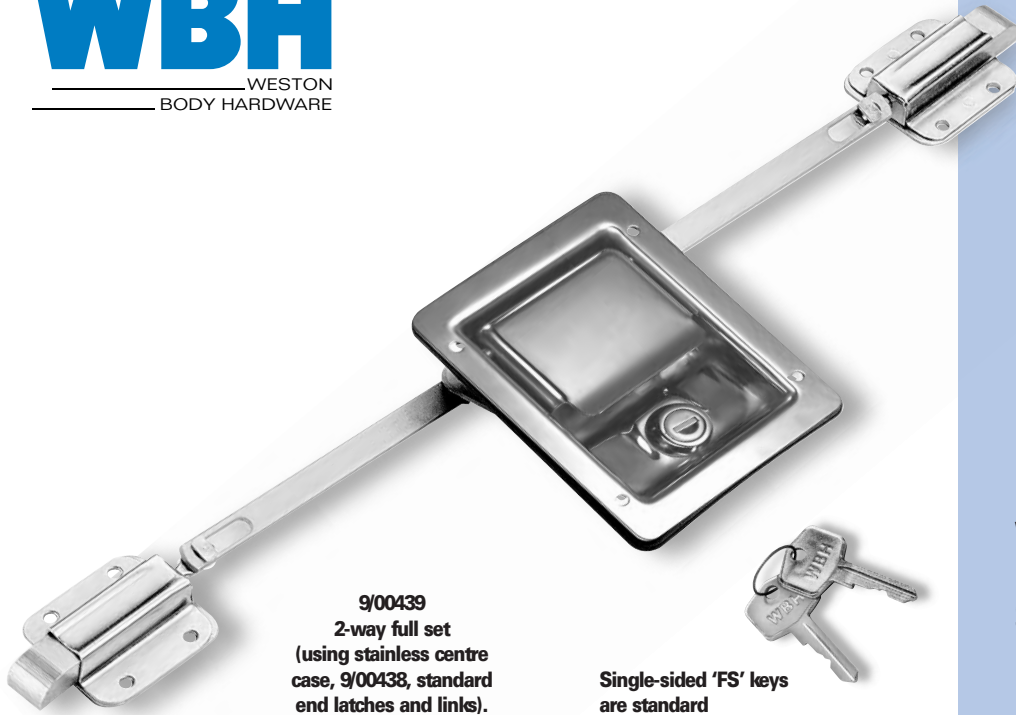


Rear-view shows paddle with built-in latch and hardened steel "claw" in open position.



E Depth to pin centre	30 mm
F Max. Depth	48 mm
G Width of latch body	16 mm
J Length of latch body	70 mm
M Striker pin diameter	10 mm
N Striker hole centres	40 mm

All other dimensions as for standard paddle case



9/00439
2-way full set
(using stainless centre
case, 9/00438, standard
end latches and links).

Single-sided 'FS' keys
are standard

The 'Paddle' concept provides an attractive, fully self-contained lock/latch, which is flush fitting and simple to install

STEEL 'PADDLES' 2-WAY MODELS

With these units the paddle case has an integral 2-way mechanism, allowing it to be used for slam systems on larger doors, fitted vertically or horizontally. Full choice of finish options, with several types of end latches. Order as centre units only, or full sets as illustrated.

! All-stainless mechanism, heavy duty slide and locking cam, mirror finish on case/flap and no sharp edges. Moulded gasket supplied.

W Latches slam against sides of door frame or strikers, released by lifting paddle flap.

↕ Locking with key blocks flap and 2-way mechanism, but end latches are still free to operate using 'free movement' aperture in link bar (as illustrated).

M Stainless models have pierced rim as shown or internal welded studs, with moulded gasket. Mild steel models normally have plain rim (for weld-on mounting). Link bars held by split pin on pillar rivets.

Key 'FS' as standard, optionally 'FT', '92', or 'DLP' key types. Non-locking models.

Wrench Polished stainless steel, or mild steel, bright zinc-plated. Optionally, black powder-coated finish.

M With stainless models, all steel components made in Grade 304. With mild steel models, case and flap made in CR4, zinc-plated, with diecast cylinder and locking cam.

? - Moulded weathershield on (round) lock
- Alternative end latches
- Centre case with shaped 'grip'

ORDERING CODE

Stainless models with pierced rim (& gasket)

9/00438	2-way paddle centre, locking
9/00438/01	2-way paddle centre, FS 880
9/00439	2-way paddle system, locking
9/00439/01	2-way paddle system, FS 880
9/00417	2-way paddle centre, non-locking
9/00437	2-way paddle system, non-locking

Mild Steel models with plain rim, (& gasket)

9/00409	2-way paddle centre, locking
9/00409/01	2-way paddle centre, FS 880
9/00429	2-way paddle system, locking
9/00429/01	2-way paddle system, FS 880
9/00416	2-way paddle centre, non-locking
9/00436	2-way paddle system, non-locking

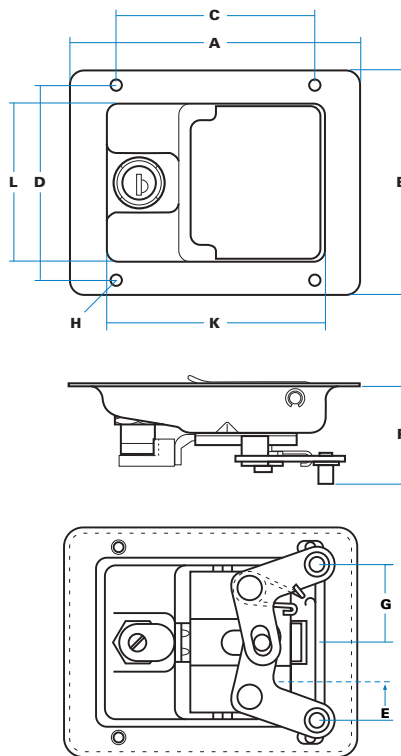
Consult sales office for 'blind-mount' models

'Blind-mounting' models



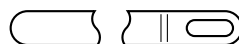
'Blind mounting' models have four studs (M6x15mm) welded on inside flanges. This option is available on all paddles. Consult engineering drawing for position of studs (not same as holes).

SPECIFICATION



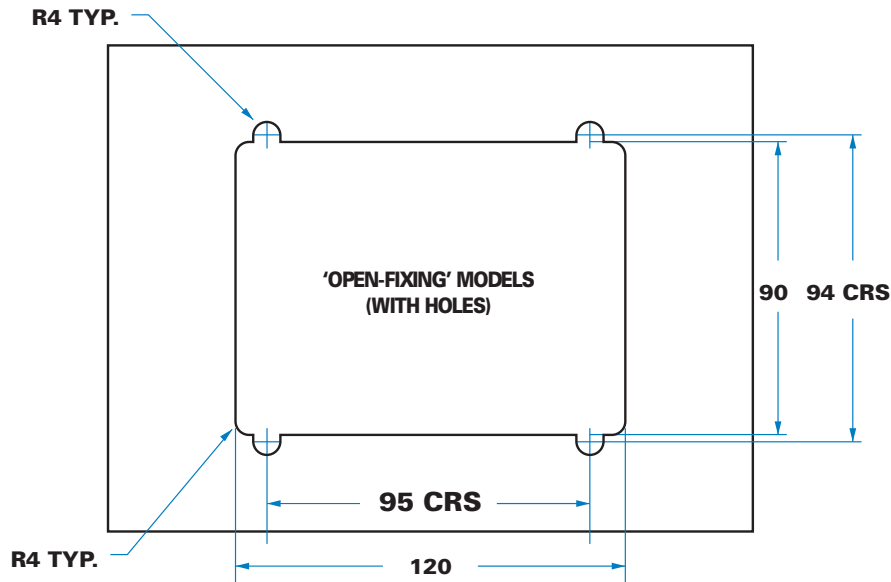
E	'Travel' of link point	15 mm
F	Depth of link point	37 mm
G	Location of link point	47 mm

Note : 'F' can be reduced to 30mm by mounting pillars on inside face of levers.



Standard linkage bar 3/12497 (915 mm) used for 2-way slam system. Piercing allows 'quick fit' attachment of latches and free movement when centre is locked.

STEEL PADDLES STANDARD PANEL-PIERCING DIMENSIONS

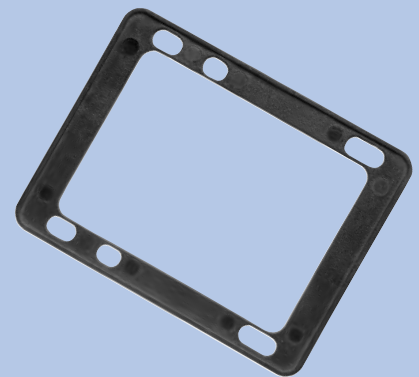
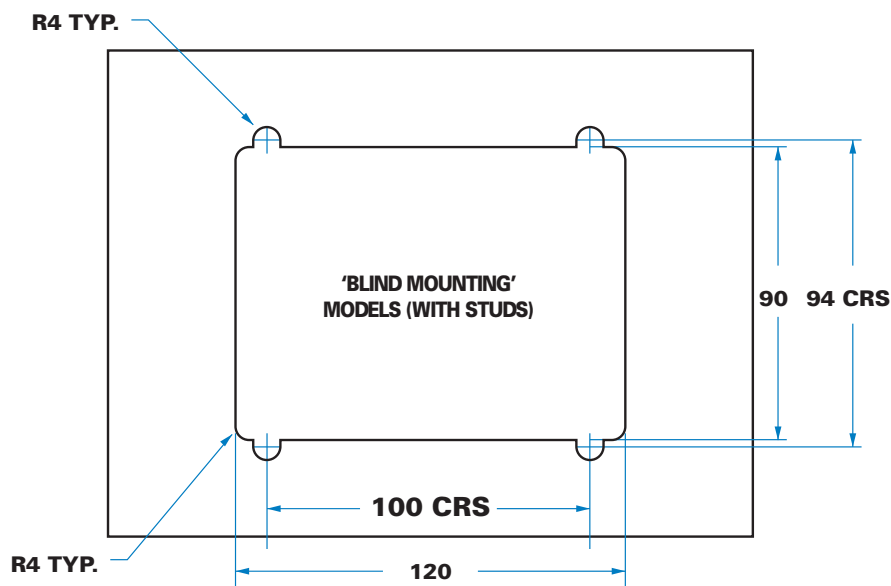


These are recommended panel-piercing dimensions for our range of standard-size steel paddle latches, both locking and non-locking models. Note the different fixing-centres for open-fix and concealed-fix ('blind-mounted') models.

Open-fixing models can be mounted with rivets, or M6 (1/4-inch) dome-headed bolts and appropriate washers and securing nuts.

Concealed-fix models have 4-off weld-studs, (M6 x 15mm) at positions shown. Recommended maximum torque when applying nuts is 4.5Nm (3.3 ft.lb).

Note: Some stainless models have different fixing-centres, as specified by individual customers



MP00502
Gaskets are provided with all standard 'paddle' models.

9/02028
(in stainless steel)



Double-sided "FT" keys as standard

'DEEP-DISH' PADDLES, SLAM-BOLT MODELS

By providing a deeper, longer case and relocating the lock cylinder, these 'paddles' allow easy and unimpeded access by a gloved hand. They are highly suited to larger doors and heavy items of plant. Mild steel or stainless models, non-handed.

! Deep dish (30 mm) with internal finger-shield and beaded edge on flap for easy operation. Stainless locking bolt slides on carrier, giving protection against flap being forced. Low-profile lock with double-sided key cylinder as standard.

W Slam action against door frame or striker, released by lifting flap.

U Locking with key blocks movement of flap, but slam bolt can still be slammed and opened from inside.

M Pierced rim, internal welded studs, or plain rim with mild steel models (for weld-on fixing). Gasket supplied.

K 'FT' keys as standard, with shuttered keyway. Optionally, 'FS', '92', 'DLP' or 'Ronis' key types. Non-locking models.

P Polished stainless steel, or mild steel, clear zinc-plated. Optionally, black powder-coated finish.

M With stainless models, all components made in Grade 304. With mild steel models, case and flap in CR4 with mild steel slam bolt.

? Alternative slam bolts (length, profile). Inside release knob.

T Tested to destruction, paddle flap withstood a direct load of 42Nm (2.45kN). Equivalent to a 'pull' of 245Kg (540lbs). Endurance (cycle) testing: The latch was slammed/opened for over 50,000 cycles with no discernable wear.

ORDERING CODE

Stainless models with pierced rim

9/02028	Deep-dish paddle, locking
9/02028/01	As above, FT111
9/02029	Deep-dish paddle, non-locking

Mild steel models with plain rim

9/02006	Deep-dish paddle, locking
9/02006/01	As above, FT111
9/02007	Deep-dish paddle, non-locking

Mild steel models with pierced rim

9/02008	Deep-dish paddle, locking
9/02008/01	As above, FT111
9/02009	Deep-dish paddle, non-locking

Panel-piercing

See page C18 for details of panel cut-out required.

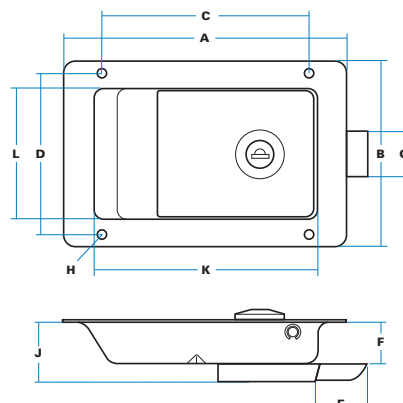
Stud-fixed models

Blind-mounting models have four studs (M6x10mm) welded on inside rim. Consult engineering drawing for position of studs. see page C19

Reverse-flap paddle

Our revolutionary 'reverse-flap' design allows the paddle to be mounted at bottom of a top-hinged door. see page C15

SPECIFICATION



A Case length	170 mm
B Case width	110 mm
C Hole centres	100 mm
D Hole centres	99 mm
E Bolt projection (max)	28 mm
F Bolt depth	30 mm
G Bolt width	19 mm
H Hole sizes (dia)	7 mm
J Maximum depth	44 mm
K Recess length	142 mm
L Recess width	82 mm



9/02022
(in stainless steel)



Double-sided "FT" keys as standard

9/00406
Striker
(stainless)



'DEEP-DISH' PADDLES, HOOK-LATCH MODELS

With this design a spring-loaded steel 'hook' projects vertically from the back of the paddle case, which engages with a rod or loop striker. This gives a smooth action and doors close easily without 'bounce back'. These models are widely used on construction plant for toolboxes and engine covers.

! Deep dish (30 mm) with internal finger-shield and beaded edge on flap for easy operation. Stainless locking bolt slides on carrier, giving protection against flap being forced. Extra-wide 'hook' (30 mm) for good engagement and seating.

W As door closes, the ramped face of the hook meets striker and is forced laterally through 30°. Once closed the spring action secures hook under striker.

↕ Locking with key blocks movement of flap, but latch can still be slammed.

M Pierced rim, internal welded studs, or plain rim with mild steel models (for weld-on fixing). Gasket supplied.

🔑 'FT' keys as standard, with shuttered keyway. Optionally, 'FS', '92', 'DLP' or 'Ronis' key types. Non-locking models.

🔧 Polished stainless steel, or mild steel, clear zinc-plated. Optionally, black powder-coated finish.

M With stainless models, all components made in Grade 304. With mild steel models, case and flap in CR4.

T Tested to destruction, paddle flap withstood a direct load of 42Nm (2.45KN). Equivalent to a 'pull' of 245Kg (540lbs).

Endurance (cycle) testing: The latch was slammed/opened for over 50,000 cycles with no discernable wear.

ORDERING CODE

Stainless models with pierced rim

9/02022	Deep-dish paddle, locking
9/02022/01	As above, FT111
9/02023	Deep-dish paddle, non-locking

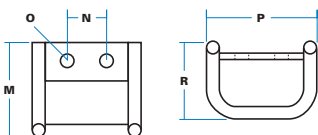
Mild steel models with plain rim

9/02000	Deep-dish paddle, locking
9/02000/01	As above, FT111
9/02001	Deep-dish paddle, non-locking

Mild steel models with pierced rim

9/02002	Deep-dish paddle, locking
9/02002/01	As above, FT111
9/02003	Deep-dish paddle, non-locking

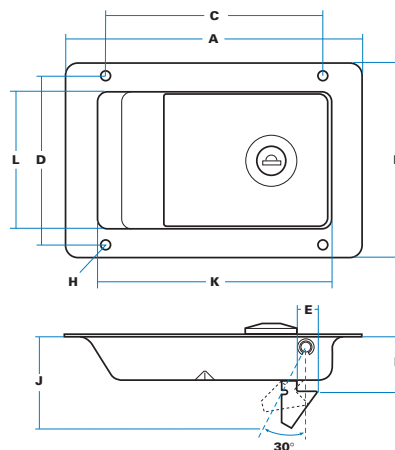
9/00406 Loop striker (stainless steel)



M Total projection	48 mm
N Hole centres	20 mm
O Hole sizes	(dia) 7 mm
P Total width	55 mm
R Total depth	31 mm

Striker made in 6mm diameter stainless rod, welded to stainless backplate. Alternatively it can be supplied without bend (M=80mm) as 9/00406/02.

SPECIFICATION



A Case length	170 mm
B Case width	110 mm
C Hole centres	100 mm
D Hole centres	99 mm
E Hook engagement	13 mm
F Hook penetration	38.5 mm
G Hook width (not shown)	30 mm
H Hole sizes (dia)	7 mm
J Maximum depth	67 mm
K Recess length	142 mm
L Recess width	82 mm

Blind-mounting models have four studs (M6x10mm) welded on inside rim. see page C19 Consult engineering drawing for position of studs



Double-sided 'FT' keys
as standard

Model illustrated is in
stainless steel with slam-
bolt and concealed fixing
studs with reversed-flap as
9/02030/RF

'DEEP-DISH' PADDLES, REVERSED-FLAP

These unique, 'reversed-flap' models offer a new solution to the problems involved with securing of top-hinged doors. Previously, the only options were to use a 'drop-T' deadbolt, or a 2-way 'paddle' system, the latter often creating difficulties with insulation material or structural members.

Fully-flush and attractively finished, the new paddles have a wide, deep aperture to suit a gloved hand. The design also allows more "pull" than with normal paddle flaps, useful with doors that can 'stick' onto heavy gasketing.

! Reversed-flap can be fitted to any of our 'deep-dish' paddle designs, mild steel or stainless. See options below. A gasket is provided.

?

- Locking or non-locking
- Stainless steel or mild steel
- Black powder-coated finish
- Slam-bolt or hook-latch operation
- Pierced rim or plain rim
- Welded studs for concealed fixing

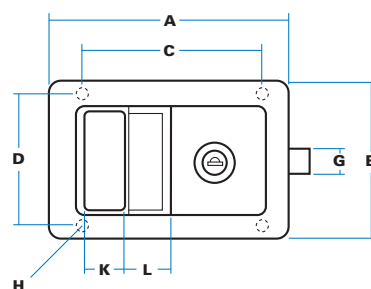
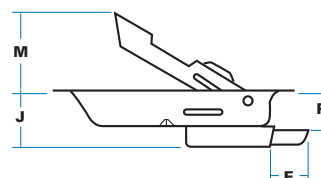
T Tested to destruction, paddle flap withstood a direct load of 42NM (2.45KN), equivalent to a "pull" of 245Kg (540 lbs). During endurance (cycle) testing the latch was slammed/opened for over 50,000 cycles with no discernable wear.

ORDERING CODE

To order, add the suffix "RF" to our regular part numbers. Some popular (locking) models are shown below:

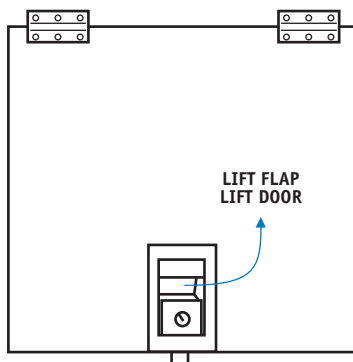
9/02028/RF	Stainless paddle, slam-bolt
9/02008/RF	Mild steel paddle, slam-bolt
9/02022/RF	Stainless paddle, hook-latch
9/02002/RF	Mild steel paddle, hook-latch

SPECIFICATION



A Case length	170 mm
B Case width	110 mm
C Hole centres	100 mm
D Hole centres	99 mm
E Bolt projection (max)	28 mm
F Bolt depth	30 mm
G Bolt width	19 mm
H Hole sizes (dia)	7 mm
J Maximum depth	44 mm
K Flap length	35 mm
L Aperture length	40 mm
M Maximum flap height (30°)	60 mm

APPLICATION TO TOP HINGED DOORS



Paddle is mounted at bottom with slam-bolt or hook-latch engaging at edge of door. Paddle flap faces downwards, preventing accumulation of debris and providing easy, lifting action.



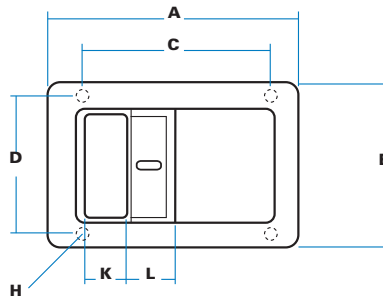
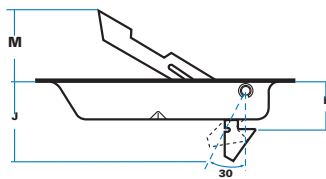
9/02041B (with hook-latch action)

ORDERING CODE

Mild steel, pierced rim & hook-action:

9/02041	Padlockable deep-dish paddle
9/02041B	As above, black finish
9/00406	Loop striker (stainless steel)

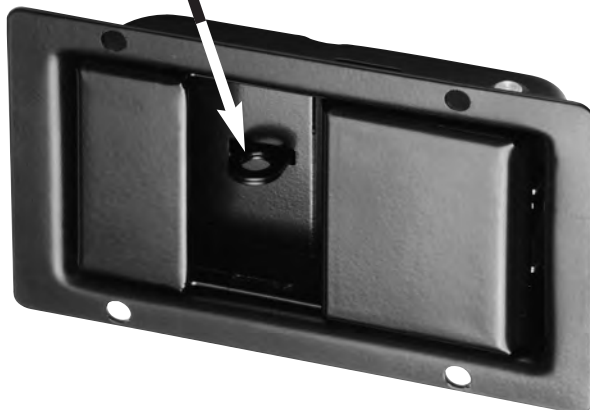
SPECIFICATION



For dimensions, see pages C14-15



Double-thickness padlock loop with 10mm diameter aperture



'DEEP-DISH' PADDLES, PADLOCKABLE

This new, padlockable version of our 'deep-dish' paddle latch is ideal for applications where it is necessary to visually check that compartments have been secured, or with rental equipment when the operator prefers to fit their own standard padlock.

The deep, wide case gives easy access for a gloved hand and the 'reverse flap' design means the latch gives good leverage and can be readily opened when mounted at either top or bottom of a door. The model shown has black powder-coated finish with 'hook-latch' action and open-fixing, but other options can be provided to order.

- !** Double-section welded steel loop in base of paddle dish allows padlock to be easily secured and prevents flap from being opened.
- M** Model shown has open-fixing holes, but concealed fixing provides neater appearance and greater security.
- M** Normally mild steel, zinc-plated or powder-coated.
- ?**
 - Polished stainless steel.
 - Coloured finish
 - Hook-latch or slam-bolt operation
 - Pierced rim or plain rim
 - Welded studs for concealed fixing



9/02239
2-way full set (using stainless centre case, end latches and links).

ORDERING CODE

Stainless models with pierced rim (& gasket)

9/02238	2-way paddle centre, locking
9/02238/01	2-way paddle centre, FT111
9/02239	2-way paddle system, locking
9/02239/01	2-way paddle system, FT111
9/02236	2-way paddle centre, non-locking
9/02237	2-way paddle system, non-locking

Mild steel models with pierced rim (& gasket)

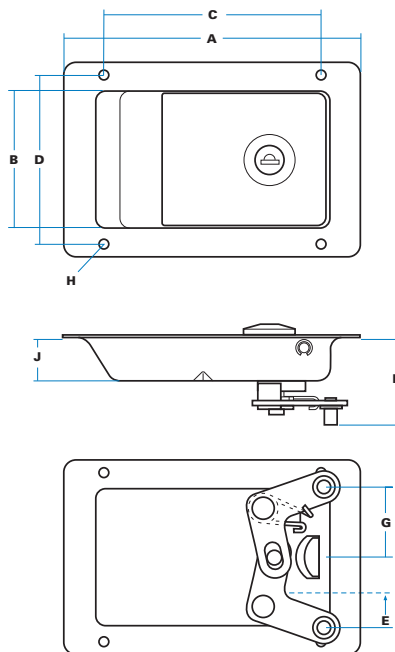
9/02248	2-way paddle centre, locking
9/02248/01	2-way paddle centre, FT111
9/02249	2-way paddle system, locking
9/02249/01	2-way paddle system, FT111
9/02246	2-way paddle centre, non-locking
9/02247	2-way paddle system, non-locking

Consult sales office for 'blind-mount' and stud fixed models



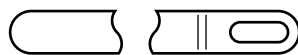
The 2-way linkage arms and rivets are made in stainless steel. The linkage bars are retained by cotter pin and washers provided.

SPECIFICATION



E	'Travel' of link point (each side)	15 mm
F	Depth of link points	50 mm
G	Location of link points	47 mm

All other dimensions as for 'deep-dish' paddle case (C13)



Standard linkage bar 3/12497 (915mm) used for 2-way slam system. Piercing allows 'quick fit' attachment of latches and free movement when centre is locked. Cut other end to suit.

713

'DEEP-DISH' PADDLES, 2-WAY MODELS

With this design the paddle case has an integral 2-way mechanism, allowing it to be used for slam systems on larger doors, fitted vertically or horizontally. Order as centre units only, or as full system.

! Deep dish (30 mm) with internal finger-shield and beaded edge on flap for easy operation. Stainless locking bolts slides on carrier, giving protection against flap being forced. Low-profile lock with double-sided key cylinder as standard.

W Latches slam against sides of door frame or strikers, released by lifting flap.

↕ Locking with key blocks flap, but end latches are still free to operate using 'free movement' aperture in link bar.

≡ Pierced rim, internal welded studs, or plain rim with mild steel models (for weld-on fixing). Gasket supplied.

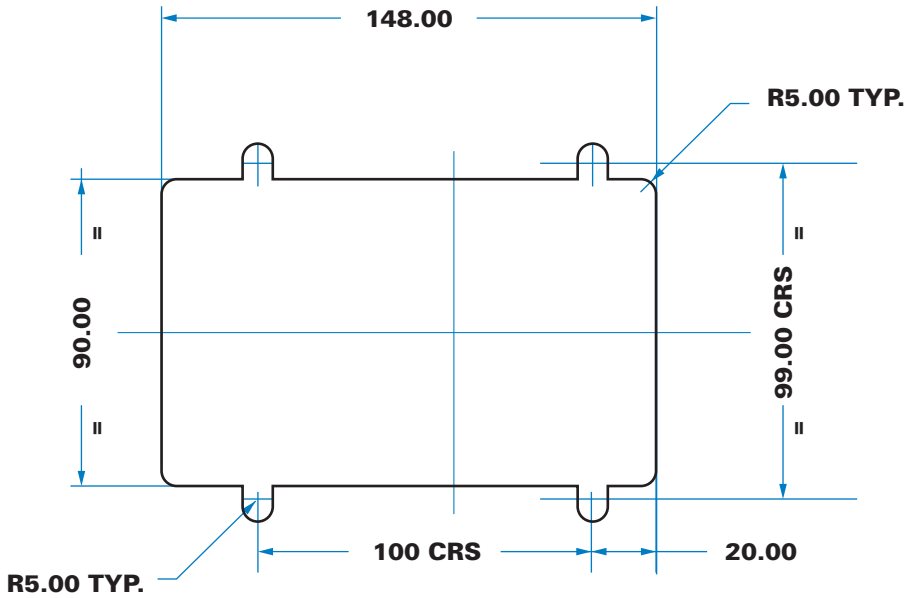
🔑 'FT' keys as standard, with shuttered keyway. Optionally, 'FS', '92', 'DLP' or 'Ronis' key types. Non-locking models.

🔧 Polished stainless steel, or mild steel, clear zinc-plated. Optionally, black powder-coated finish.

M With stainless models, all components made in Grade 304. With mild steel models, case and flap in CR4 with mild steel slam bolt.

? Alternative end latches. 'Reverse flap' models.

Standard panel cut-out, 'Open-fix' models



'Deep-dish' paddles, non locking versions are also available



'DEEP-DISH' PADDLES, STANDARD PANEL-PIERCING DIMENSIONS

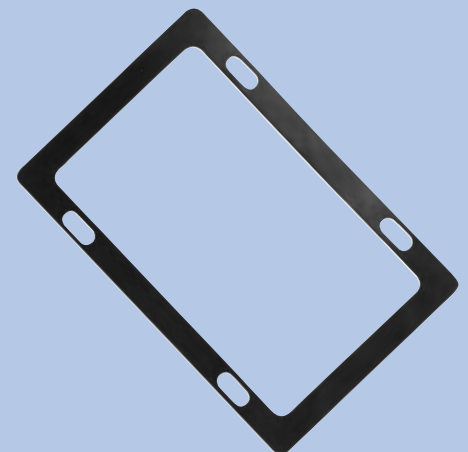
The illustrations show recommended panel-piercing dimensions for 'deep-dish' paddles, both locking and non-locking models.

Open fixing versions can be mounted using M6 or 1/4 inch dome-headed bolts, (or equivalent rivets) and appropriate washers and securing nuts.

Stud-fixed models

Concealed-fixing versions have 4-off weld studs M6 x 15mm, at different positions to holes. Request engineering drawing.

Recommended maximum torque for securing weld-studs is 4.5Nm (3.3ft-lb)



Gaslets are provided with all models.



9/02010B/IR Slam-bolt, black, with studs and gasket (also shows optional inside release knob).

'DEEP-DISH' PADDLES, WITH STUDS FOR BLIND-MOUNTING

This page illustrates an optional method of fixing from within, which gives a neat appearance, more resistant to corrosion and physical interference. 'Blind-mounting' is available with all operating models.

ORDERING CODE

Stainless models (slam-bolt), with studs

9/02030	Deep-dish paddle, locking
9/02030/01	As above, FT111
9/02031	Deep-dish paddle, non-locking

Mild steel models (slam-bolt), with studs

9/02010	Deep-dish paddle, locking
9/02010/01	As above, FT111
9/02011	Deep-dish paddle, non-locking

Stainless models (hook-latch), with studs

9/02024	Deep-dish paddle, locking
9/02024/01	As above, FT111
9/02025	Deep-dish paddle, non-locking

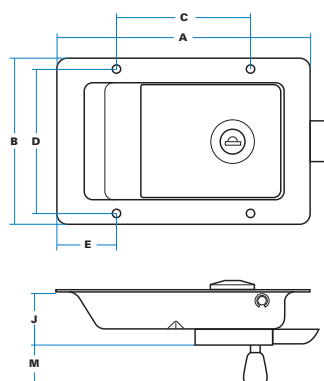
Mild steel models (hook-latch), with studs

9/02004	Deep-dish paddle, locking
9/02004/01	As above, FT111
9/02005	Deep-dish paddle, non-locking

A knob for inside release can be fitted to all slam-bolt models. This operates even when paddle has been locked from outside.

Add suffix "IR" to part number.

SPECIFICATION



A Case length	170 mm
B Case width	110 mm
C Stud centres	90 mm
D Stud centres	99 mm
E Location	40 mm
J Maximum depth	44 mm
M Knob height	35 mm

Blind-mounting models have four studs (M6x15mm) welded on inside rim. All other dimensions shown on Page C13.

! Deep dish (30 mm) with internal finger-shield and beaded edge on flap for easy operation. Stainless locking slide on carrier, giving protection against flap being forced. Low-profile lock with double-sided key cylinder as standard.

W Slam-bolt or hooked latch operation. Also see 2-way models.

M Plain rim with internal welded studs for concealed fixing ('blind-mounting'). Gasket supplied.

K 'FT' keys as standard, with shuttered keyway. Optionally, 'FS', '92', 'DLP' or 'Ronis' key types. Non-locking models.

F Polished stainless steel, or mild steel, clear zinc-plated. Optionally, black powder-coated finish.

M With stainless models, all components made in Grade 304. With mild steel models, case and flap in CR4 with mild steel slam bolt.

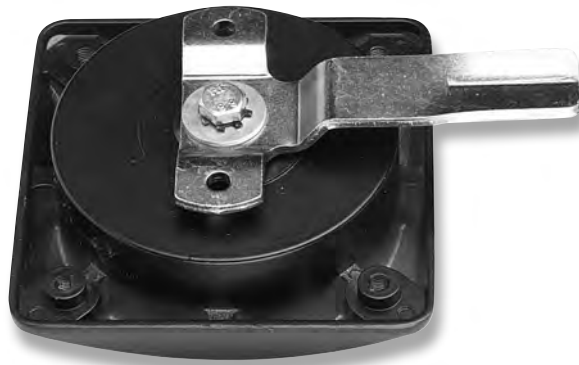
? Alternative release knob on slam-bolt models. Reverse flap models.



9/01840



View of underside showing circular form & tapped bosses



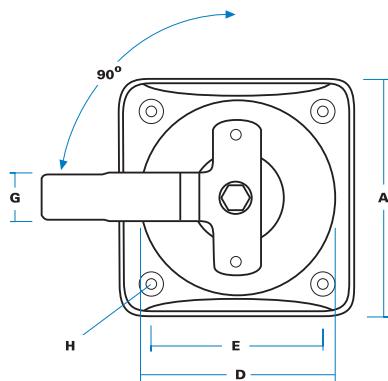
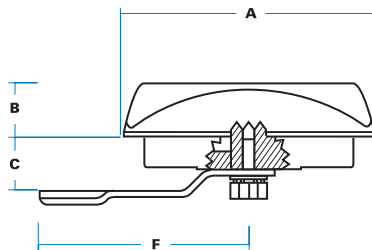
ORDERING CODE

9/01840 Semi-flush recess latch

9/01840/1 As above, FS 880 standard keys

9/01841 Non-locking model

SPECIFICATION











A Case length / breadth	98 mm
B Height	20 mm
C Max depth	22.5 mm
D Recess diameter	82 mm
E Hole centres	72 mm
F Engagement	82 mm
G Latch bar width	20 mm
H Hole sizes	M5 x 10 mm

020

SEMI-FLUSH RECESS LATCH WITH FULL WATER-SEALING

Robust, one-piece latch, very easily fitted. Looks good on machinery enclosures, cabinets and inspection panels, providing highly cost-effective alternative to plant-on handles or other flush-latch systems.

-  Low profile, deep recess for finger-tip action, water-sealed, with concealed fixing. Latch bar accepts rods for 3-way action.
-  Handle operates latch bar with cam-form allowing 4mm take-up against seals.
-  Rotation 90 degrees. latch bar can be fixed in-line or at 90 degrees to handle. Totally symmetrical, non-handed.
-  Fits through 83mm diameter aperture. Secured by screws into 4-off tapped bosses.
-  "FS" keys only, with shuttered keyway. Non-locking version available.
-  Black powder-coated, with bright chromium-plated handle as standard; alternatively, all black.
-  Zinc diecast handle & base, steel latch bar, zinc plated, Nitrile seal.
-  Alternative latch bars as required.



Model 21 in 'open' mode, with handle raised and latch-bar relaxed. Note the adjustable contactor, along with 'U'-brackets to clamp latch into position.

ORDERING CODE

- 9/03000** 'Model 21' compression latch (mixed differ 'FT'keys)
- 9/03000/01** As above, standard keys (FT111)

SPECIFICATION

See overpage for dimensions and panel piercing details



In the 'usual' arrangement for this type of latch system the contactor is positioned above the handle (as with a regular 'drop-T'). This will suit doors hinged at the side, with the latch mounted in a sideways orientation.

In this configuration the latch-bar is reversed to bring the contactor under the handle position. This is ideal for top-hinged doors and hatches, where handle lifts in the normal way while engagement takes place at the bottom face. The bar is released and secured by a hexagon bolt and securing plate



123

'MODEL 21' FLUSH FIT COMPRESSION LATCH

'Model 21' is an altogether new design in composite materials, providing a well-styled, versatile locking unit. Fixed invisibly, without ugly bolts or rivets, it allows easy adjustment with the latching point either above or below the handle, and with 6mm of 'take-up' to make an effortless seal against gasketed doors. The latch is ideal for electrical enclosures and 'visible' applications where good appearance is essential.

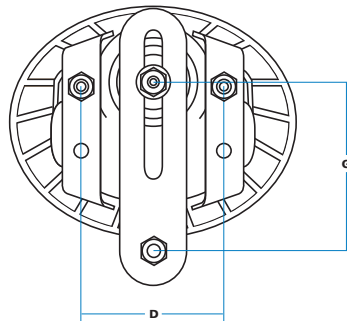
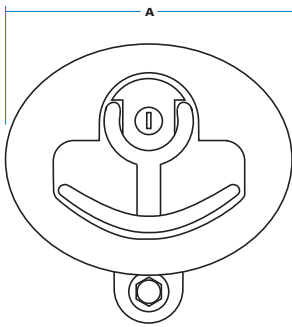
- Water and corrosion resistant, with depth, direction, and 'throw' of latch changed quickly and easily to give great range of adjustment. Simple to fit, with 'U'-brackets and gasket provided.
- Unlock and lift handle, which releases latch bar, and turn to open door. To secure, bring latch to vertical and press down on handle, which compresses bar against door-edge.
- Latch travels 90 degrees from centre (rest) position in either direction against 'stops'. It is not 'handed'.
- Unit fits through aperture, is clamped against panel edge by two U-brackets, and secured by M8 locknuts on 45mm bolts.
- 'FT' double-sided keys with shuttered keyway, or optionally, 'FS' keys.
- Black, self-coloured, with lightly-textured finish. Latch bar is yellow-zinc plated for corrosion resistance
- Shell & hub in glass-filled nylon, zinc diecast handle, latch-bar & brackets in mild steel, with cut-rubber gasket.
- 2-way and 3-way versions also available.

'Model 21' latch with
engagement below handle

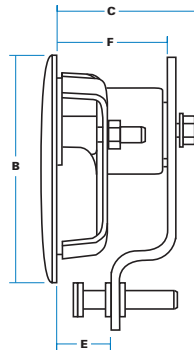


21

SPECIFICATION



A Major diameter	150 mm
B Minor diameter	120 mm
C Maximum depth	72 mm
D Fixing centres	75 mm
E Min depth to bar	28 mm
F Max depth to bar	55 mm
G Max travel from the axis	100 mm



Note: Engagement range (distance below mounting surface) can range from a theoretical 2mm – 75mm

Lock series; 'FS' & 'FT' (double-sided) key types.

Materials; Shell and hub in 30% glass-filled nylon. Handle as zinc alloy diecasting, powder-coated.

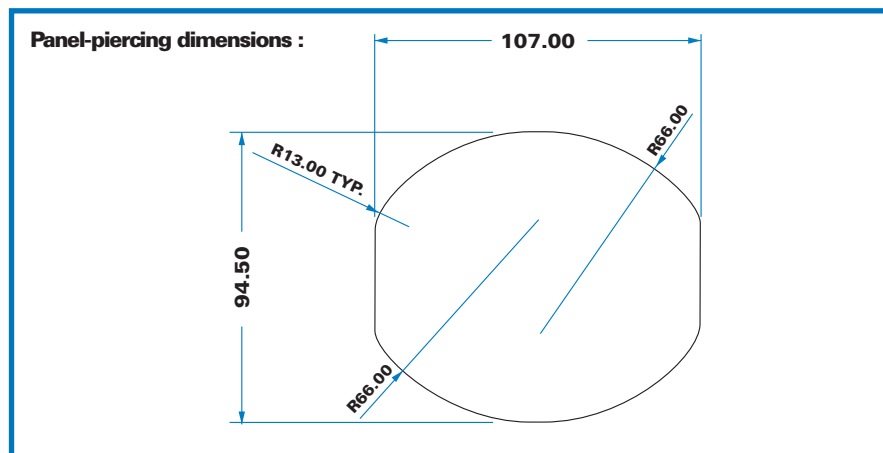
Latch bar and brackets in mild steel, yellow zinc-plated.

A special latch-bar is available for 'above handle' only applications, dimension 'G' = 65mm

'MODEL 21' NEW CONCEPT COMPRESSION LATCH

A truly revolutionary design which takes the central idea of the traditional 'drop-T' latch and reworks it from first principles, greatly improving both function and appearance to make this a latch fit for the 21st Century.

- Superb styling, with elegant and symmetrica oval shape.
- Turn-&-press to compress latch against a gasketed door-edge.
- Fast and easy 'invisible' fixing through simple panel cut-out, water and corrosion-resistant.
- Total flexibility in use – not 'handed', adjustable, with latching-point actually brought under the handle if desired.



**'DROP-T'
SINGLE-POINT
LATCHES**



9/01501
Single-point model
showing standard latch bar
and adjustment nuts

Self-contained handle, lock and adjustable latch in a flush-fitting recess pan, with good resistance to water penetration. Easily fixed into a simple cut-out, with shaped latch tongue giving 3mm take-up against gasketed door edge. Stainless or carbon-steel models. Suits vehicle compartments & toolboxes, compressors, generators, other large enclosures.

! Stainless models are bright-polished for good appearance, neoprene seal under stainless 'cup' washer for weatherproofing, rubber gasket supplied as standard

W Lift handle to turn latch tongue, which is adjustable through 12mm vertically. Locks only in centre (rest) position.

↕ Latch travels 90 degrees from centre against 'stops' and is 'handed' LH or RH as specified, non-reversible.

⚙ Four holes in rim at 7.5mm diameter for bolts or rivets. Latch bar is adjusted by 2 x M10 nuts.

🔑 'FS' keys with shuttered keyway as standard. Optionally, 'FT' double-sided keys. Non-locking versions also available.

🔧 Polished stainless steel with chrome handle & hub, or carbon steel, zinc-plated. Optionally, black powder-coated. All internal parts are zinc plated for corrosion resistance.

M 'T'-pan in grade 304 stainless steel, or carbon steel to CR4. Handle, hub and support bracket are zinc diecast.

? Alternative latch bars. Weathershield options. 'Blind mounting'.

Panel Piercing



ORDERING CODE

Stainless Steel Models

9/01501 LH, locking (Mixed differ)

9/01502 RH, locking (Mixed differ)

9/01503 LH, standard-key FS880

9/01504 RH, standard-key FS880

Mild Steel models

9/01511 LH, locking (Mixed differ)

9/01512 RH, locking (Mixed differ)

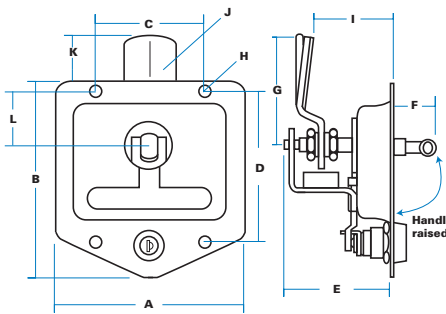
9/01513 LH, standard-key FS880

9/01514 RH, standard-key FS880

Non-locking models shown opposite

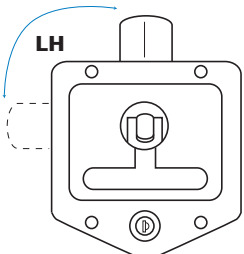
SPECIFICATION

Standard model with 'cranked down' latch bar.

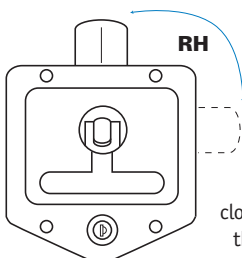


A Width of pan	120 mm
B Length of pan	125 mm
C Hole centres	69 mm
D Hole centres	95 mm
E Max. depth	68 mm
F Height of handle	30 mm
G Length of latch	70 mm
H Hole Size (dia)	7.5 mm
I Engagement (normally set at 51 mm)	43-55 mm
J Width cam travel 3 mm depth	30 x 5 mm deep
K Projection	30 mm
L Location	34 mm
'T' dimension can be varied using different latch bars. See options.	
Gasket ref: MP00450 (locking)	

Direction of Movement



Handle turns anticlockwise to release the latch tongue



Handle turns clockwise to release the latch tongue

9/01505
Single-point model in
'rest' position.



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'DROP-T' NON-LOCKING LATCHES

Identical in function to locking models, but with no lock cylinder and reduced pan dimensions.

These are used when no security is required or where free-opening is mandatory (fire equipment, etc).

ORDERING CODE

Stainless Steel Models

9/01505 LH, non-locking, stainless steel

9/01506 RH, non-locking, stainless steel

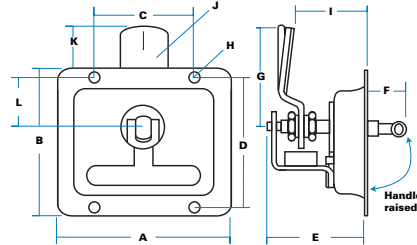
Mild Steel Models

9/01515 LH, non-locking, zinc-plated

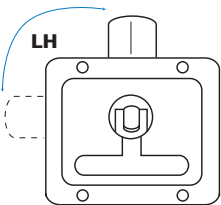
9/01516 RH, non-locking, zinc-plated

SPECIFICATION

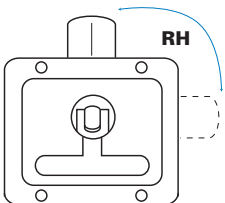
Standard model shown with 'cranked down' latch bar



Directions of Movement



Handle turns anticlockwise to release the latch tongue



Handle turns clockwise to release the latch tongue

A Width of pan	120 mm
B Length of pan	102 mm
C Hole centres	69 mm
D Hole centres	90 mm
E Max. depth	68 mm
F Height of handle	30 mm
G Length of latch	70 mm
H Hole Size (dia)	7.5 mm
I Engagement (normally set at 51 mm)	43-55 mm
J Width 30 x 5 mm deep cam travel 3 mm depth	
K Projection	30 mm
L Location	34 mm
T dimension can be varied using different latch bars. See options	
Gasket ref: MP00568 (non-locking)	

! Polished diecast 'hub', and neoprene seal under stainless 'cup' washer for good appearance, corrosion resistance and weatherproofing. Gasket supplied.

W Lift handle to turn latch bar, with 5 mm cam-form, adjustable through 12 mm vertically.

↕ Latch travels 90° from centre (rest) position against 'stops' and is 'handed' LH or RH (not reversible).

⚙ Four holes in flanges at 7.5 mm diameter. Latch bar is adjusted by 2 x M10 nuts.

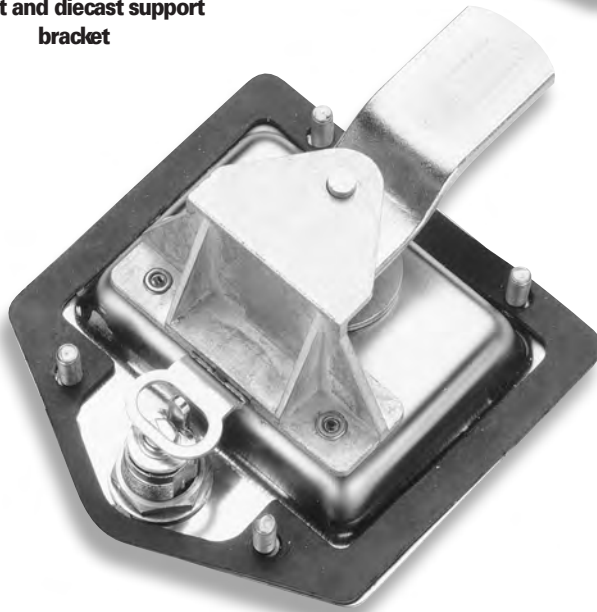
🔧 Polished stainless steel with chrome handle and hub, or mild steel, zinc-plated. Optionally, black powder-coated. All internal parts are zinc plated for corrosion resistance.

M 'T'-pan in 2mm stainless steel grade 304, bright polished, or mild steel to CR4. 'T'-handle and hub are zinc diecast.

Panel Piercing

C30

9/01501/SF Drop-T with stud-fixing, also showing rubber gasket and diecast support bracket



'DROP-T' MODELS WITH STUD-FIXING

This is an optional feature which allows the 'Drop-T' unit to be secured from beneath, with no mounting holes, screws or rivets visible from outside.

Four weld-studs (M6 x 15 mm) are fitted to the flanges in same positions as normal mounting holes, giving better appearance, more security, and preventing entry of corrosion-causing agents.

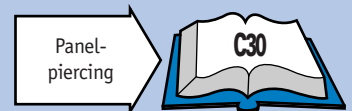
Stud-fixing is an option on all 'Drop-T' models, including mild steel and powder coated versions.

ORDERING CODE

Stud-fixing models
Add the suffix "/SF" to our regular part numbers.

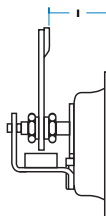
SPECIFICATION

Fixing centres as pierced models.
Recommended maximum torque for securing weld-studs is 4.5 Nm (3.3 ft lb)



Drop-T with straight latch bar

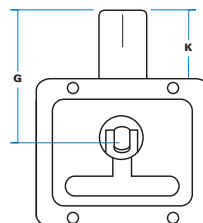
Suffix 'A'
'T' dimension variable from 29-41 mm, 'Nominal' = 35 mm



Specify LH or RH
5/02068 = RH
5/02069 = LH

Drop-T with long, straight latch bar

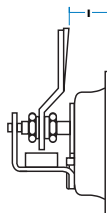
Suffix 'C'
'G' dimension is 100 mm ('K' is 60 mm)



Specify LH or RH
5/02431 = RH
5/02432 = LH

Drop-T with 'cranked-up' latch bar

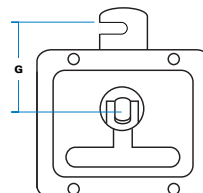
Suffix 'B'
'T' dimension variable from 21-33 mm, 'Nominal' = 30 mm



Specify LH or RH
5/02070 = RH
5/02071 = LH

Drop-T with straight, hooked latch bar

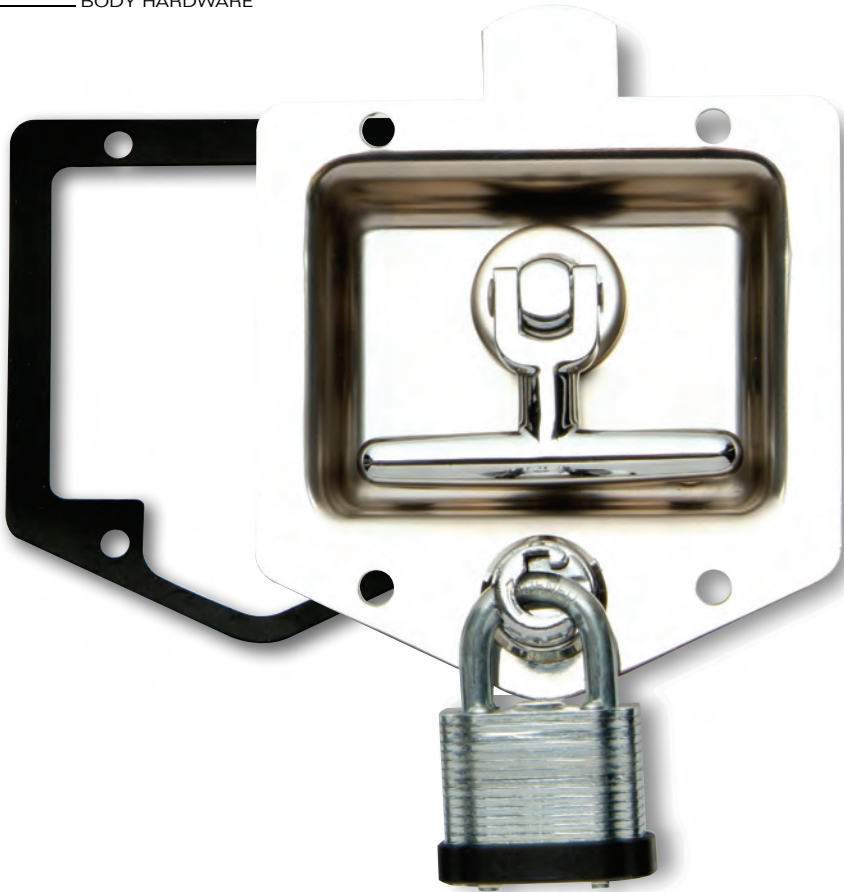
Suffix 'D'
'G' dimension (to hook edge) is 65 mm.



Specify LH or RH
5/02058 = RH
5/02059 = LH

'DROP-T' ALTERNATIVE LATCH BARS

Standard models use 'cranked-down' latch bars but various options are illustrated. These are not reversible and cannot be changed after assembly. All are 5 mm thick with 3 mm 'V'-raised cam form. (Use the suffix letters shown to specify the latch bar required.)



C30

'DROP-T' PADLOCKABLE MODELS

Identical in function and dimensions to standard locking models, but allowing a padlock to be fitted. This is ideal when it is necessary to visually check that compartments have been secured, and with rental equipment when the operator prefers to fit their own standard padlock.

All of the regular options are available but a diecast, spring-loaded knob replaces the usual lock cylinder. To order, add the suffix '/PL' to the normal part number.

! Stainless models are bright-polished for good appearance, with neoprene seal under stainless 'cup' washer for weatherproofing, and rubber gasket supplied as standard.

W Lift handle to turn latch tongue. Return to centre (rest) position and fold down. To lock, turn diecast knob through 180° then depress top plunger and insert padlock through aperture. The handle now cannot be turned and the latch is held rigid.

↕ Latch travels 90° from centre against 'stops' and is 'handed', LH or RH, as specified, non-reversible.

⚙ Four holes in rim at 7.5mm diameter for bolts or rivets. Latch bar adjusted by 2 x M10 nuts.

🔧 Polished stainless steel with chrome handle, hub and knob, or carbon steel, zinc plated. Optionally, black powder-coated. All internal parts are zinc-plated for corrosion resistance.

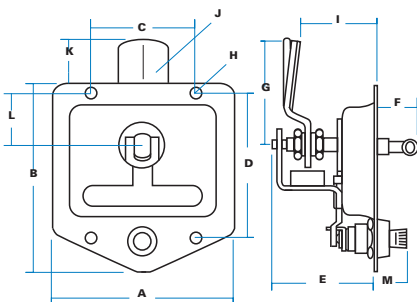
? Alternative latch bars, 2-way & 3-way operation, 'Blind mounting' with weld-studs



View A shows knob in 'rest' position.
View B shows the top section retracted to allow entry of padlock shackle

ORDERING CODE

Add suffix "/PL" to regular part number



SPECIFICATION

A Width of pan	120 mm
B Length of pan	125 mm
C Hole centres	69 mm
D Hole centres	95 mm
E Max depth	68 mm
F Height of handle	30 mm
G Length of latch	70 mm
H Hole sizes (dia)	7.5 mm
I Engagement (normally set at 51mm)	43-55 mm
K Projection	30 mm
L Location	34 mm
M Height of Knob	25 mm



- Complete system, supplied with rods and guides
- Assembled and 'handed' on site
- Stainless steel or zinc-plated



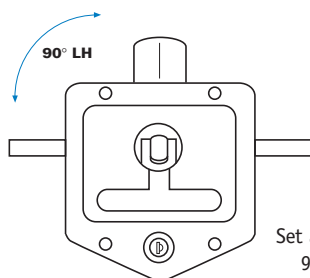
Single-sided 'FS' keys as standard

ORDERING CODE

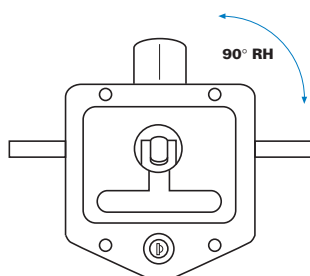
9/01561	3-way Drop-T set, stainless, mixed differ, c/w rods
9/01561/01	As 9/01561, FS880
9/01562	3-way Drop-T set, mild steel, mixed differ, c/w rods
9/01562/01	As 9/01562, FS880
9/01567	Centre only, 3-way Drop-T, stainless
9/01567/01	As 9/01567, FS880
9/01568	Centre only, 3-way Drop-T, mild steel
9/01568/01	As 9/01568, FS880

Non-Locking models shown opposite

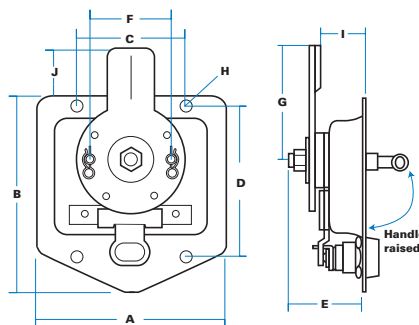
Direction of Movement



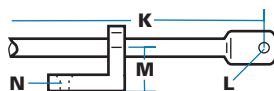
Set at factory for 90° LH but 'stops' are reversible on site



SPECIFICATION



A Width of pan	120 mm
B Length of pan	125 mm
C Hole centres	69 mm
D Hole centres	95 mm
E Max depth	45 mm
F Rod fixing centre	52 mm
G Length of latch Cam depth	70 mm 3 mm
H Hole sizes (dia)	7.5 mm
I Engagement	27 mm
J Visible length	30 mm



K Rod length	1145 x 9.5 mm
L Hole dimension	(dia) 7.5 mm
M height to central line	14 mm
N Hole sizes	(dia) 5mm c/s 10 mm








Rods withdraw by 25mm in line of travel, as latch disc rotates through 90°.

Rod Ref (3/18702) Guides Ref (3/18716)

23

'DROP-T' 3-WAY LATCH SYSTEM

The 3-way 'Drop-T' provides a complete latching system for the largest doors. Handle, lock, latch and flush recess pan form a self contained unit needing only a simple cut-out. Rods attached on site and adjustable for either LH or RH movement. Suits drop-down hatches, truck toolboxes and other large enclosures.

-  Polished diecast 'hub', and neoprene seal under stainless 'cup' washer for good appearance, corrosion-resistance and weatherproofing.
-  Lift handle to turn, releasing latch tongue and withdrawing rods. Reverse to close. Tongue has 3mm cam-form for easy engagement.
-  Latch travels 90° from centre against 'stops', which can be adjusted to allow either LH or RH operation.
-  Four holes in flanges at 7.5mm diameter. Rods are secured by split pins through pillar rivets.
-  'FS' keys as standard, with shuttered keyway. Optionally 'FT', '92' or 'DLP' keys.
-  Polished stainless steel with chrome handle and hub, or mild steel, zinc-plated. Optionally, black powder-coated.
- M** 'T' pan in 2mm stainless steel, Grade 304, bright polished, or mild steel to CR4, zinc-plated. 'T' handle and hub are zinc diecast, polished and chromium-plated or zinc-plated.
-  Special rod lengths. Plain flanges or 'blind-mounting' with M6 welded studs. Non-locking and 2-way models, cranked tongues, etc. Weathershield options.



9/01563

'DROP-T' 3-WAY NON LOCKING LATCH SYSTEM

The multi-point 'Drop-T' is available as non-locking versions, usually with centre latching tongue and rods. Rods attached on site and adjustable for either LH or RH movement.

! Polished diecast 'hub', and neoprene seal under stainless 'cup' washer for good appearance, corrosion-resistance and weatherproofing.

W Lift handle to turn, releasing latch tongue and withdrawing rods. Reverse to close-tongue has 5mm cam-form for easy engagement.

↕ Latch travels 90° from centre against 'stops', which can be adjusted to allow either LH or RH operation.

🔧 Polished stainless steel with chrome handle and hub, or mild steel, zinc-plated. Optionally, black powder-coated finish.

ORDERING CODE

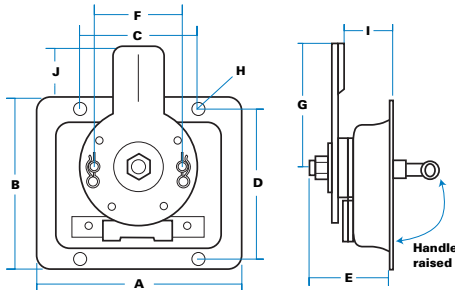
9/01563	3-way Drop-T set, stainless, non locking, c/w rods
9/01564	3-way Drop-T set, mild steel, non locking, c/w rods
9/01569	Centre only, 3-way, stainless, non locking
9/01570	Centre only, 3-way, mild steel, non locking

SPECIFICATION

A	Width of pan	120 mm
B	Length of pan	100 mm
C	Hole centres	69 mm
D	Hole centres	90 mm
E	Max depth	45 mm
F	Rod fixing centre	52 mm
G	Length of latch Cam depth	70 mm 3 mm
H	Hole sizes (dia)	7.5 mm
I	Engagement	27 mm
J	Visible length	30 mm
K	Rod length	1145 x 9.5 mm (dia)

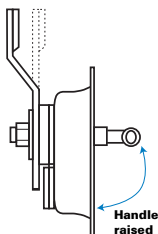
Rods withdraw by 25mm in line of travel, as latch disc rotates through 90°.

Illustration shows 3-way centre with tongue cranked down to 37mm. Also visible are pillar-rivets for attachment of rods, and screws to set 'L' or 'R' movement

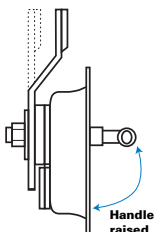


LATCH TONGUE OPTIONS

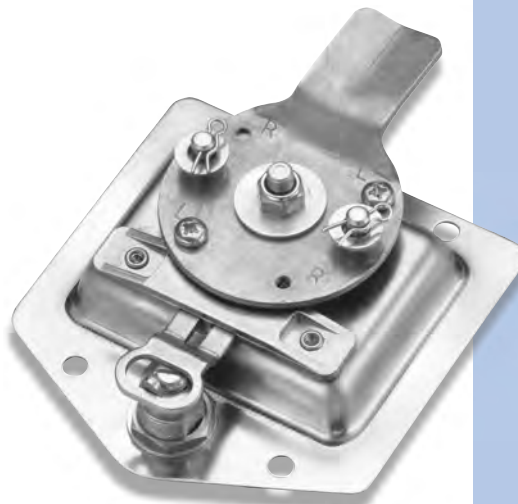
Tongues have 3mm cam-form



'Cranked down'
3-way tongue can be shaped to increase 'I' dimensions
Suffix A
I=32mm
Suffix B
I=37mm



'Cranked up'
3-way tongue can be shaped to reduce 'I' dimensions
Suffix C
I=22mm
Suffix D
I=17mm



LATCH TONGUE OPTIONS

The standard multi-point latch tongue can be cranked to give a number of options, providing engagement depths between 17-37mm in 5mm increments. However this is not adjustable and cannot be varied on site. (Use the suffix letters shown to specify the latch bar required.)



9/01621
2-way slam latch
system

'DROP-T' 2-WAY MODELS

With multi-point versions the centre latching tongue can be removed to provide 2-way action only. The centre case can then be used with rods, or with standard end latches as illustrated. Adjustable for either LH or RH movement.

! Polished diecast 'hub', and neoprene seal under stainless 'cup' washer for good appearance, corrosion-resistance and weatherproofing.

W Use with 10mm rods as a 'deadbolt' latch or with end-latches and link bars as a 2-way slam system.



'DROP-T' WITH 'WEATHERSHIELD' LOCKS

Where additional protection is desired for the lock cylinder, the 'drop-T' can be fitted with a protective cover. Two styles are available, either a sliding diecast plate (chrome) or a moulded flip-up cap illustrated. They can be used with all 'drop-T' models.

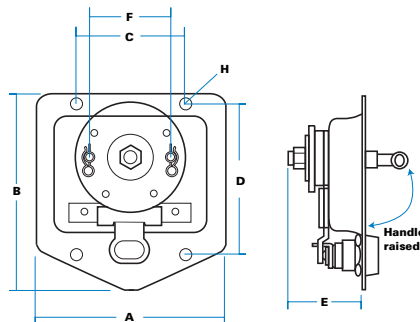
ORDERING CODE

9/01621	2-way Drop-T slam system, stainless case, mixed differ.
9/01621/01	As above FS880
9/01622	2-way Drop-T slam system, mild steel case, mixed differ.
9/01622/01	As above FS880
9/01623	2-way centre only, stainless, mixed differ.
9/01623/01	As above FS880
9/01624	2-way centre, mild steel, mixed differ.
9/01624/01	As above FS880
3/18702	Rod only, 1145mm

Non-locking models also available.

Slam systems include end-latches and (flat) link bars, normally in mild steel.

SPECIFICATION



A Width of pan	120 mm
B Length of pan	125 mm
C Hole centres	69 mm
D Hole centres	95 mm
E Max depth	45 mm
F Fixing centres	52 mm
H Hole sizes (dia)	7.5 mm



'Drop-T' with flip-up moulded cap 9/00928

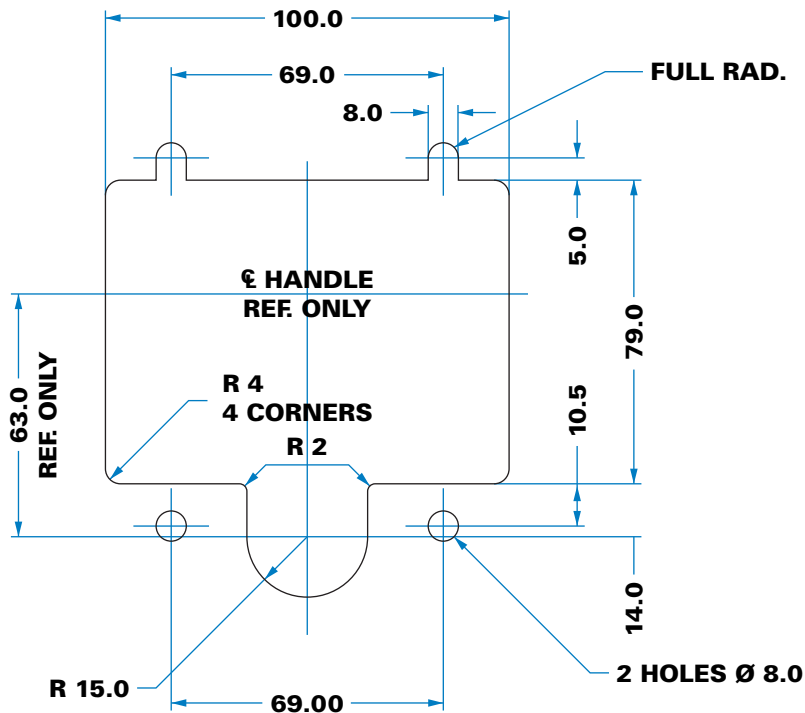
To order, add suffix "/MC" to our normal part number.



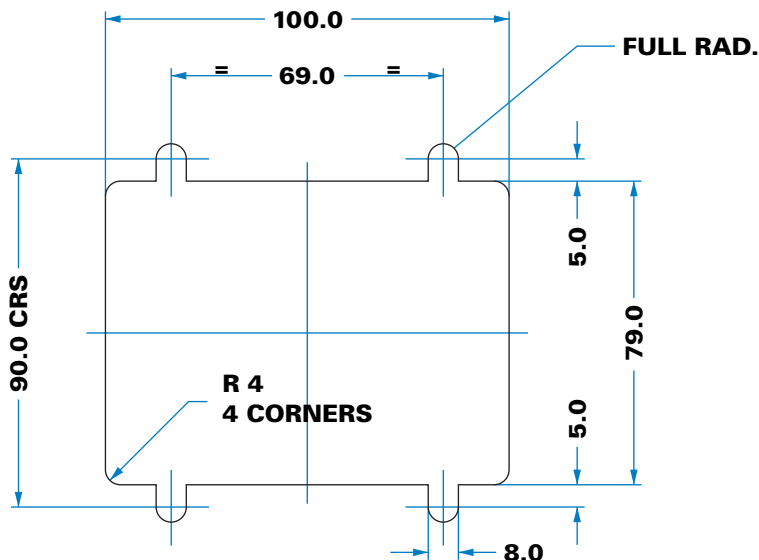
'Drop-T' with sliding weathershield cover, using lock 7/08996

To order, add suffix "/WS" to our normal part number.

Panel Piercing - Locking Models



Panel Piercing - Non-locking Models



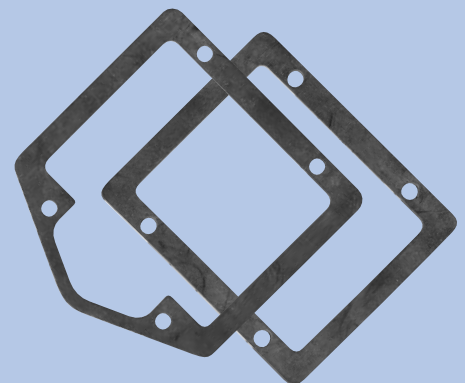
**‘DROP-T’ MODELS
STANDARD
PANEL-PIERCING
DIMENSIONS**

The illustrations show recommended panel-piercing dimensions for all models of ‘Drop-T’ latches, both locking and non-locking models.

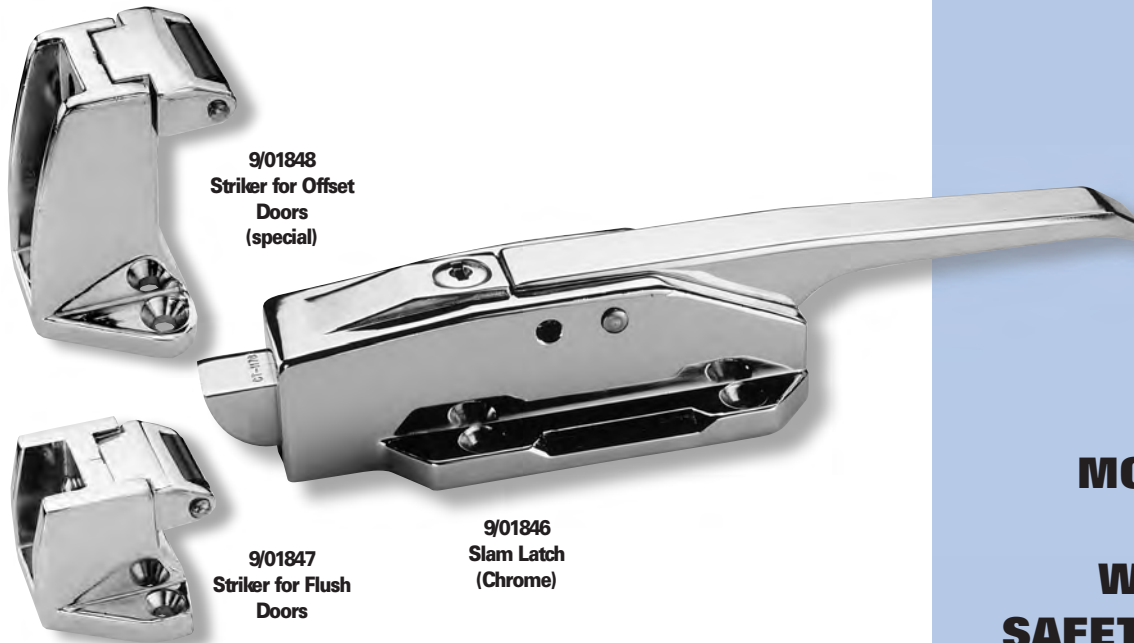
Open fixing versions can be mounted using M6 or 1/4 inch dome-headed bolts, (or equivalent rivets) and appropriate washers and securing nuts. Concealed-fixing versions have 4-off weld studs, M6 x 15mm, at same positions.

**‘DROP-T’ WITH
SQUARE SHAFT**

To special order our drop-T models can be supplied with an 8mm-square shaft rather than with latch bar. Enquire to sales office (Ref:9/01571, etc)



Gaslets are provided with all ‘Drop-T’ models.



**SURFACE -
MOUNT SLAM
LATCH SET
WITH INSIDE
SAFETY RELEASE**

This latch is widely used for large-sized insulated enclosures, such as cold stores or containerised units, where a surface-mounted latch is preferable to avoid breaching the integrity of the door.

With slam action against a roller striker, this system can be used on doors flush-fit against the frame, or offset between 35-70mm height. There is an inside safety "punch" handle for emergency release.

! Smooth slam action and inside release with fluorescent 'mushroom' head for good visibility and fast operation. Offset striker adjustable in 2.5mm increments.

↕ Locking with key blocks movement of handle, but bolt can still be slammed shut and opened from inside.

⌘ Surface-mounted latch and striker through 6 mm countersunk holes in flanges.

🔑 Non-standard, single-sided keys. Can also be locked with padlock or cotter pin through body of latch.

🔧 Bright chromium plated or black electrophoretically painted for exterior use.

M Diecast in zinc alloy with inside release moulded in glass-filled material with rubber sleeve and stainless mounting plate.

£ Highly competitive against market alternatives.

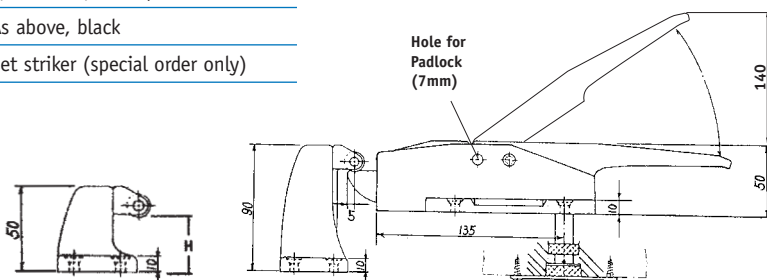
ORDERING CODE

9/01843 Latch set (comprising 9/01846, 9/01847, 9/01849)

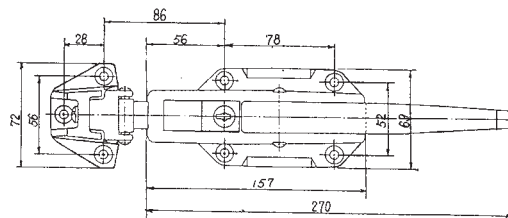
9/01843B As above, black

9/01848 offset striker (special order only)

SPECIFICATION

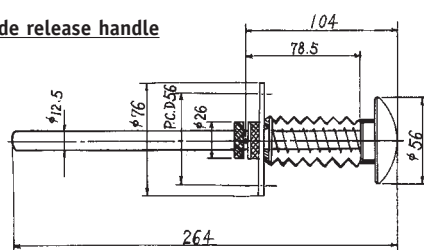


(Standard distance for fixing)



All mounting holes in latch & striker are 6 mm diameter in 10 mm deep flanges

Inside release handle



Fixing through 3x5 mm holes in stainless steel flange plate

Striker height (H) to roller

9/01847 30 mm, fixed

9/01848 65-100 mm adjustable

Adjust striker block by set-screws against base plate in 2.5mm increments.



9/01849
Inside release handle with fluorescent 'mushroom'

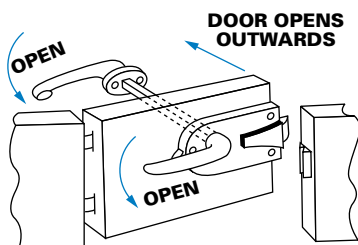
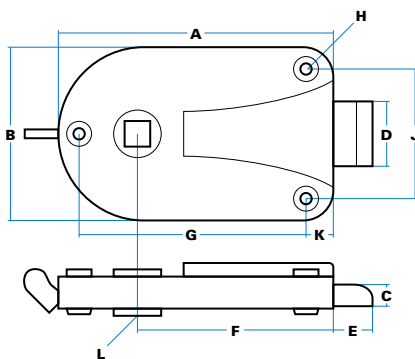
'MINI' SLAM LATCHES

Originally developed for the 1961 'Mini' car, these latches are still the neatest and most compact models available. Normally used with our exterior locking handles, the latches can be slammed shut without damage, even when the handle (or safety catch) is in 'locked' position. Suitable for auxiliary compartment doors and off-road vehicles.



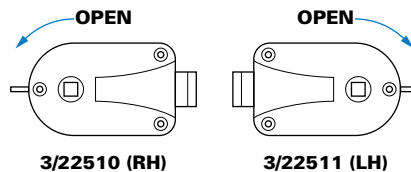
ORDERING CODE

- 3/22510** Latch, (RH), with safety catch
- 3/22511** Latch, (LH), with safety catch
- 3/22512** Latch, (RH), without safety catch
- 3/22513** Latch, (LH), without safety catch
- 1/27106** Striker plate



TYPICAL INSTALLATION - RIGHT-SIDE DOOR

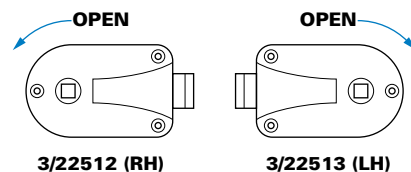
Models with safety catch



3/22510 (RH)

3/22511 (LH)

Models without safety catch





3/22512 (RH)


3/22513 (LH)


SPECIFICATION


A Case Length	95 mm
B Case Width	60 mm
C Case Height	16 mm
D Bolt Width	22 mm
E Bolt Projection	18 mm
F Location	66 mm
G Hole Centres	77 mm
H Hole Sizes	5 mm c/s 9 mm
J Holes Centres	43 mm
K Location	10 mm
L Projection	4 mm
Total bush movement	45°
Total bolt withdrawal	15 mm
Minimum load for full bolt retraction	6kg

 Latch slams against striker plate; bolt is released by action of follow-bush.

 Latches are 'handed' LH/RH by direction of rotation of bush, as shown. The safety catch (when fitted) prevents operation from outside, but allows latch to slam as normal.

 Fully plant-on fixings by bolts or rivets through three 5 mm holes as shown.

 Bright zinc-plated, with brass bolt and chromium plated safety catch.

 Use with any of our outside handles, with 8 mm square shaft. Inside handle mounts directly onto through-shaft. Suggested striker plate is 1/27106

